Park H, He A, Roncken M *et al.* Modular timing constraints for delay-insensitive systems. JOURNAL OF COMPUTER SCIENCE AND TECHNOLOGY 31(1): 77–106 Jan. 2016. DOI 10.1007/s11390-016-1613-y

Modular Timing Constraints for Delay-Insensitive Systems

Hoon Park ^{1,2}, Anping He ^{3,*}, Marly Roncken ¹, Xiaoyu Song ², and Ivan Sutherland ¹

 $\label{lem:com:marty:concken:marty:concken:gmail.com; song@ece.pdx.edu ivans@cecs.pdx.edu ivans@cecs.pdx.edu$

Received October 14, 2014; revised July 11, 2015.

Abstract This paper introduces ARCtimer, a framework for modeling, generating, verifying, and enforcing timing constraints for individual self-timed handshake components. The constraints guarantee that the component's gate-level circuit implementation obeys the component's handshake protocol specification. Because the handshake protocols are delay-insensitive, self-timed systems built using ARCtimer-verified components are also delay-insensitive. By carefully considering time locally, we can ignore time globally. ARCtimer comes early in the design process as part of building a library of verified components for later system use. The library also stores static timing analysis (STA) code to validate and enforce the component's constraints in any self-timed system built using the library. The library descriptions of a handshake component's circuit, protocol, timing constraints, and STA code are robust to circuit modifications applied later in the design process by technology mapping or layout tools. In addition to presenting new work and discussing related work, this paper identifies critical choices and explains what modular timing verification entails and how it works.

Keywords self-timed circuit, delay-insensitive system, model checking, timing analysis, design pattern

1 Introduction

Nearly all modern digital computers march to the beat of a "clock". The computer clock divides each second into a few billion "clock periods" just as a school bell divides each day into fixed-length class periods. A 55-minute class period is so useful for scheduling students and classrooms that educators rarely ask if it is best for learning. In reality, 55 minutes is either too short or too long.

We are one of a few research groups who study how to replace the rigid clock with more flexible "self-timed" regimes. Self-timed systems allow each small task to take its own natural time just as "self-paced" learning allows each student to learn at his or her own pace. Easy tasks finish quickly and take little energy. Difficult tasks require more time and energy.

We design our self-timed systems using circuit com-

ponents connected through local communication channels. The components use handshake protocols to coordinate their activities and to exchange data through the communication channels. The "self-paced" operations of the system are delay-insensitive, provided the components follow the handshake protocols.

We partition the verification of such a system into two parts:

- a higher-level system part, at the protocol level, to verify that the network of handshake components and their protocols meet the requirements of the system, and
- a lower-level component part, at the circuit level, to verify that the network of logic gates and wires and their delays meet the component's protocol description.

This paper describes how we do the lower-level verification in advance of system design to build a library

¹ Asynchronous Research Center, Portland State University, Portland, OR 97201, U.S.A.

²Department of Electrical and Computer Engineering, Portland State University, Portland, OR 97201, U.S.A.

³School of Information Science and Engineering, Lanzhou University, Lanzhou 730000, China

Regular Paper

This work was supported by the National Natural Science Foundation of China under Grant No. 61402121.

^{*}Corresponding Author

^{©2016} Springer Science + Business Media, LLC & Science Press, China

of verified components for later system use.

The higher-level system verification part applies to digital circuits broadly. A general-purpose analysis system, such as the ACL2¹ modeling and theorem proving system, can model and verify this part in terms of cooperating finite state machines, as is done in the formal verification of microprocessors^[1]. This approach is scalable to very large systems, as shown on contemporary x86 systems^[2]. The key message in the context of this paper is that the lower-level component verification allows the higher-level system verification part to ignore all circuit and timing information. By carefully considering time locally, we can ignore time globally.

We further partition the lower-level component verification part into three sub-parts, the last of which is the main focus of this paper. The first sub-part verifies transistor-level implementations against their gate-level descriptions. The second sub-part verifies analog behavior as logical signal transitions. The third sub-part verifies the gate-level logical signal transitions against the component's handshake protocol description.

The first sub-part, verifying at the transistor level, is quite general. For this sub-part, we can re-use existing methods in logic verification for synchronous datapath and control circuits, like [2]. The second sub-part, verifying analog behavior, is addressed in [3]. This sub-part is of lesser importance for our self-timed circuits, because we design our circuits using the theory of Logical Effort^[4]. As a result, our circuits come with an "analog health" waiver: their signal rise and fall times are sufficiently good to skip analog circuit analysis and move from analog to switch level verification. The third subpart, verifying handshake behavior, is the main focus of this paper.

This last sub-part, verifying the gate-level transitions against the component's handshake protocol description, is unique to systems of self-timed circuits because such circuits omit the "clock" that might otherwise provide a global timing reference. Self-timed circuits replace the global clock network that would support synchronous behavior with a distributed network of local handshake protocols to support asynchronous or, more specifically, self-timed behavior. Thereby they also replace setup and hold time constraints between the global clock and local signals with timing constraints between local signals.

The crux of verifying gate-level signals against a handshake protocol is to identify and verify the essential internal timing constraints that make or break the component's protocol description. This task is the subject of this paper.

This paper introduces ARCtimer, a framework set up precisely to identify internal timing constraints. ARCtimer targets pattern-based circuit families of handshake components — circuit families that use design patterns to describe the circuit implementations of their components. Families that do so include Micropipeline^[5], Tangram and Balsa and Handshake Solutions^[6-8], GasP^[9-10], QDI with precharge buffers^[8,11-12], Mousetrap^[13], and Click^[14].

ARCtimer plays a crucial role in the overall design flow of an integrated circuit (chip), but its role comes early in the design process, as part of building a library of handshake components. We run ARCtimer once per library, and use the results over and over again for each and every chip design. Thus, even though ARCtimer plays a crucial role in establishing design correctness, its run times play only a small role in the chip's overall design time-to-market. We therefore have the leisure to "pattern" the timing constraints after the design patterns of the handshake components, making the constraints understandable to the component's designer, easy to maintain, and robust to circuit modifications applied later in the design process.

We have used ARCtimer successfully on the circuit families for Click and GasP, and characterized the "timing patterns" for deterministic, nondeterministic and data-driven handshake components in these families.

The goal of this paper is to build a shared understanding of what a framework like ARCtimer entails, so that others can embellish it or make their own version or improve the underlying tools. The Click and GasP results, relevant though they may be, require a full exploration of the circuits and of the various bundled-data protocols that they use, both of which are outside the scope of this paper. But we will indicate where and how the bundled data and data-driven control fit into the framework, and we will identify related work.

The outline of the rest of the paper follows the diagram in Fig.1. Section 2 explains the context of ARC-timer in the design flow. Section 3 explains a series of steps a framework like ARC-timer must perform for each handshake component. We distinguish four steps, which are discussed in Subsections 3.1–3.5. In Section 4, we compare ARC-timer with related work, and summarize what is new. Section 5 concludes the paper.

¹ http://www.cs.utexas.edu/users/moore/acl2/, Sept. 2015.

② In the rest of this paper, we will use either of the terms system, design, and circuit, to refer to systems designed using circuits.

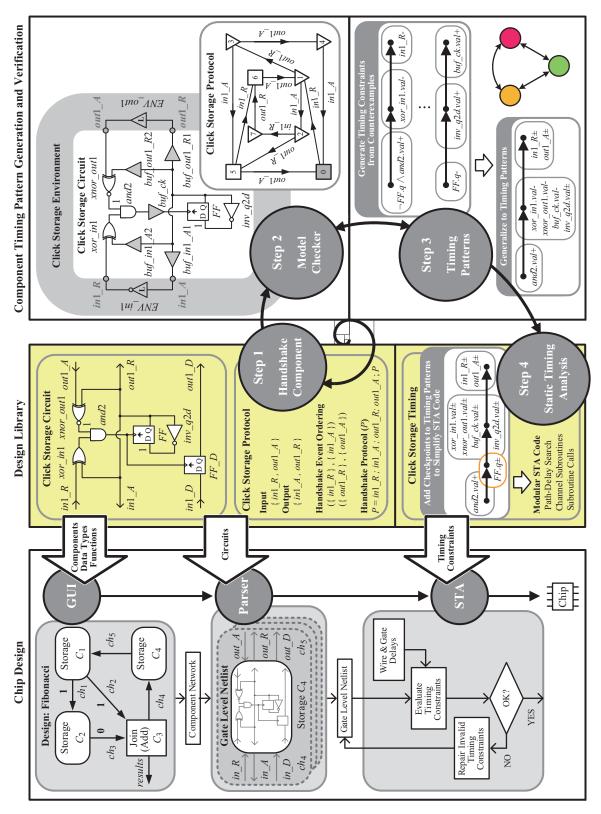


Fig.1. Reference diagram for this paper, illustrating the timing verification context and framework of ARCtimer. The Design Library in the center column connects the Chip Design flow on the left and the Component Timing Pattern Generation and Verification framework (ARCtimer) on the right. Once verified, a component may be used in many chip designs. The library stores the component's circuit (center-top), protocol (center-middle), its timing constraints, and the static timing analysis code to enforce these constraints in the final chip design (center-bottom). The chip design flow and library are explained in Section 2. ARCtimer step 1 through step 4 follow in Section 3.

2 Timing Verification Context

Fig.1 (left-column) shows three stages in a typical chip design flow for self-timed circuits. The stages are marked with the keywords GUI (graphical user interface), Parser, and STA (static timing analysis). Other stages, for instance, simulation and testing, and layout placement and routing, are omitted. Each stage receives information from the yellow-colored center column of Fig.1, called the Design Library.

The subsections below give a short explanation of these three stages in the chip design flow, the information stored in the Design Library, and their relation to the topic of this paper — the timing verification of handshake components.

2.1 GUI

Using a GUI (graphical user interface) or an equivalent written user interface, one can formulate a network of components connected by handshake channels. The GUI design in the top-left corner of Fig.1 connects four components assembled to generate the Fibonacci sequence, 1, 2, 3, 5, 8, etc.

The GUI formulation operates partly at a structural level and partly at a functional level, higher than the circuit. Our GUI-formulated designs use function calls to represent data operations and a handshake protocol based on full and empty channels with data types. A full channel has valid data; an empty channel has data not valid yet or no longer used. Each Storage component in the Fibonacci design acts when its incoming channels are full and its outgoing channels are empty. When the component acts, it:

- copies and forwards the incoming data,
- fills outgoing channels, making them full, and
- drains incoming channels, making them empty.

The Join component adds the numeric data on its two incoming channels and forwards the sum. Having no storage facility for data, it waits to drain its incoming channels until all its outgoing channels are empty. This ensures that the incoming data remain stable until the sum is stored and acknowledged.

The Fibonacci design starts with all channels being empty except for channels ch_1 , ch_2 and ch_3 that start full with initial data values 1, 1, and 0 respectively — as indicated in Fig.1. The Join forwards the sum of 0 and 1, i.e., 1, both to the results channel and to channel ch_4 going into Storage component C_4 . Storage C_4 forwards the Fibonacci result to Storage C_1 , and in doing so, it fills ch_5 and drains ch_4 . This enables the Join

to drain channels ch_2 and ch_3 , thus enabling Storage C_2 to act. C_2 acts by storing the data value 1 proffered over ch_1 and sending it on to ch_3 , thereby making ch_3 full and ch_1 empty. This in turn enables Storage C_1 to store and forward the new Fibonacci result 1 onto ch_1 and ch_2 , fill ch_1 and ch_2 , and drain ch_5 . The design is now back in a state similar to its initial state, with all channels being empty except for ch_1 , ch_2 , and ch_3 that have the next set of data values: 1, 1, 1, respectively. The Join's next Fibonacci result will be 2.

2.2 Parser

The Parser takes as input a component network from the GUI and expands it into a gate-level netlist for the protocol and circuit family selected by the user.

For the Fibonacci design in Fig.1, we choose a bundled-data two-phase non-return-to-zero (non-RTZ) handshake protocol, using a request wire, an acknowledge wire, and a bundle of wires with data. The gate-level netlist for Storage C_4 , shown in the center of the left column in Fig.1, belongs to the Click circuit family^[14].

There are several choices for expanding data functions, like the add function in the Join. One choice is to keep them as function calls. Standard hardware description languages, such as Verilog, can mix structural and functional descriptions^[15]. Another choice is to expand the datapath circuits separately and organize the GUI formulation to optimize the flow of data. Standard design compilers excel at automatically synthesizing combinational functions into gate-level netlists. Automatically synthesizing sequential functions is more difficult, but it is possible when the goal is to optimize worst-case performance. However, a major promise of self-timed design is the ability to optimize average-case performance — in terms of latency, throughput, power, energy, or any combination thereof. Partitioning sequential functions into combinational functions that optimize average-case rather than worst-case performance has thus far eluded design automation. Such partitioning remains a collaborative effort between the designer and his or her design compiler^[16-20].

2.3 Design Library

An ideal design flow would support a variety of circuit families that could be mixed and matched based on the desired speed, power, energy efficiency, time-to-market or backward compatibility needs for the system or sub-systems. The design library for such a flow

should store GUI, circuit, and protocol descriptions for the components of each family. Such a library should also store the timing constraints for each component.

The yellow-colored center column of Fig.1 illustrates the Design Library. It shows a Click Storage circuit (top), its protocol (middle), and a static timing analysis (STA) code description of its timing constraints (bottom). Fig.1 omits the component, data type, and function descriptions for the GUI. Although the Design Library supports descriptions parametrized for multiple incoming and outgoing channels, the Storage example in the center column has only one incoming and outgoing channel. Section 3 of this paper uses this single-in single-out Storage component to explain how one can generate timing constraints to fit parametrized components.

2.4 STA

Static timing analysis (STA)^[21] allows one to validate and repair timing constraints in the gate-level netlist generated by the Parser. Well-known examples of timing constraints for latches and flipflops are minimum clock pulse width, setup time, and hold time. A self-timed design library also holds relative timing constraints between the end signals on paths that start at the same point but must arrive at their end points in a pre-established sequence. The delay slack in each constraint is parametrized and filled in during technology mapping.

A technology library for the chosen fabrication process will fill in further details on gate and wire delays, minimum clock pulse widths, etc. By using timing information stored in the technology library with physical information obtained from the chip, STA tools can compute and compare actual clock pulse widths against required minimum clock pulse widths, and add extra delay to repair inadequate pulse widths. The repairs go into the next chip layout iteration. STA tools can also repair relative timing constraints by adding sufficient delay to the "late path" with the pre-established later arrival.

There are several STA decisions that one must make, each with its own choices. Below, we will emphasize three important STA decisions, and indicate the choices that we have made. The first STA decision to make is where to insert delay to repair an invalid timing constraint. One could insert the delay at the end point of the pre-established later end signal. Alternatively, one could insert the delay at a design-friendly location that might be exercised less frequently per protocol cycle and therefore retard the circuit performance less. Or one could choose a repair point that is shared by multiple invalid constraints, thus reducing the need to insert multiple delays.

We have chosen to specify a design-friendly delay insertion point for each timing constraint. Each constraint stored in our Design Library identifies a delay insertion point to use for its repair. The Design Library may indicate that the delay is symmetric or that it retards only rising or only falling signals.

We formulate timing constraints from the viewpoint of a handshake component, even though the constrained paths may start or briefly wander outside the component. The STA code for a timing constraint stored in the Design Library records when and where a constrained path enters and exits the component. The "when" relates to a pre-established path signal sequence. The "where" is always a handshake signal because all components connect only through handshake channels. The STA code can identify a constraint with an external start point by identifying the two handshake signals that jointly started there. (3) Armed with this information, an STA tool can instantiate the STA code stored in the Design Library, fill in the sub-paths that are outside the component instance in the gatelevel netlist, and complete the path-finding process in a modular fashion.

The second and equally important STA decision to make is when to insert delay. The many timing constraint instances associated with a gate-level netlist might not be independent to each other. Inserting delay to repair one invalid constraint instance may repair or invalidate others.

We use an iterative process similar to [14] for delay insertion. During STA, we group timing constraint instances that share the same delay insertion point instance⁴ for repair. For each delay insertion point and its group of constraints, we maintain:

- a list with delays of the constraints in the group,
- the maximum delay in the list, and

 $^{^{\}textcircled{3}}$ We use this, for instance, to formulate bundled-data setup time constraints. Data flipflop $FF_{-}D$ in the Storage component in Fig.1 (center-column-top) has a setup time constraint with an external start point identified as the point where handshake signals $in1_{-}R$ and $in1_{-}D$ jointly started.

⁴We may use "constraint" and "insertion point" when it is clear from the context that we mean "constraint instance" and "insertion point instance".

• the sum of the delays in the list.

The delay value of a constraint indicates the least delay one must insert into the gate-level netlist to make the constraint valid. The STA process stages delay insertion iteratively, inserting more delays at only one insertion point per iteration. As mentioned earlier, constraints are not necessarily independent, and thus inserting more delays into the netlist to repair one constraint may repair others as well, or possibly damage them. Therefore, after each iteration, the STA process re-computes the delay requirements for all constraints. The process is as follows:

- Start the first STA iteration, with all delays zero.
- After each iteration, update the information for each insertion point. For valid constraints, we set the delay to zero. For invalid constraints, we set the delay to a re-computed minimum delay mismatch rounded up to the best suitable delay device available in the technology library.
- If all groups have a maximum delay of zero, then all timing constraints are satisfied, iteration ends, and the netlist can proceed to the next stage in the chip design.
- If one or more groups have non-zero delay, another iteration begins by adding delay to the worst offender. As the worst offender, our process chooses an insertion point from those with the highest delay sum. The added delay is the maximum delay listed for this worst offender.

This process is not necessarily monotonic in the number of valid constraints, but it will converge unless constraints are circularly dependent, which rarely happens. Circularly dependent constraints force one to choose different delay insertion points or even different timing constraints.

Having discussed where to insert delay and when to insert it, we now come to the third and most important STA decision to make: what STA engine to use. Conventional STA tools are difficult to use on self-timed circuits because such tools fail to handle logic loops gracefully. Simple treatment of such loops is acceptable for the conventional design process because they are rare in clocked systems — loops in clocked systems tend to start and end at flipflops. Self-timed circuits, however, are rich with logic loops, as they must be,

because the unstable behavior of closed logic loops animates self-timed behavior.

Graceful analysis of rise and fall times and delay of gates in logic loops requires a two-pass process. A first pass computes output rise and fall times from gate size, gate load, and input rise and fall times. This pass converges very quickly because output rise and fall times are a very weak function, almost independent, of input rise and fall times. A second pass computes the delay of each gate using the input rise and fall times from the first pass.

Conventional STA tools combine those two passes into one concurrent process. They split loops into linear acyclic paths to make a one-pass estimation effective. Moreover, they commonly use a "clock", rare in self-timed circuit designs, to guide where to split each loop. Some self-timed design groups have invested heroic effort in fresh ways to split loops in order to apply conventional STA tools to self-timed systems^[14,22-25], but none work truly gracefully. ⁽⁵⁾

The time has come to use a two-pass process to analyze loops intact. Loops are, after all, central to self-timed circuit design.

Our STA engine is set up to work self-standing or with an existing STA tool. Its internal algorithms to find paths and calculate path delays are still too coarsegrained to replace existing STA tools, but adequate for early design exploration. We use the STA engine in self-standing mode to evaluate the timing in new handshake components before we have formalized timing constraints using ARCtimer — the timing verification framework discussed in Section 3. We use the selfstanding mode again to validate the STA code for the timing constraints produced by ARCtimer and stored in the Design Library. By inserting pseudo-random delays at multiple pseudo-randomly selected points in the netlist, we force the STA engine to recompute compensating delays, and then we simulate and test the repaired netlist for correct functionality. The Click Storage constraints in Fig.10 in Subsection 3.3.1 have been validated in this way for 15743 "pseudo-random" test cycles.

2.5 Summary for Timing Verification Context

The Design Library stores verified components for use in chip designs. The Design Library appears in the center column of Fig.1 because it connects the chip's

⁽⁵⁾ This applies also to the Click self-timed circuit family, which was developed specifically to work with conventional STA and test tools^[14]. Click circuits use only flipflops as state-holding elements, and have a flipflop in every loop. Some Click loops, however, go through flipflops and fail to start or end at flipflops. Conventional STA tools require splitting such loops.

design flow on the left and the component's timing verification framework on the right. Once verified, a component may be used in many chip designs. Because closed loops are central to self-timed circuits, the time has come for STA tools to avoid splitting loops and instead to analyze loops intact.

3 Timing Verification Framework

The spiral in Fig.1 shows the four main steps in our timing verification framework for handshake components. We call this framework ARCtimer. The steps use the keywords: Handshake Component (step 1), Model Checker (step 2), Timing Patterns (step 3) and Static Timing Analysis (step 4). Step 1 begins and step 4 ends in the yellow center column with the Design Library of component descriptions for each circuit family supported by the design flow. This paper illustrates the steps for a Click Storage component with single incoming and outgoing channels. This same component appears in the subsequent subsections of this paper to explain each step.

We use this framework in two ways, with and without priming. Without priming, ARCtimer takes the circuit and protocol descriptions of a component and helps us uncover all the timing constraints. The set of timing constraints thus produced ensures that the circuit obeys the protocol. ARCtimer works well without priming for simple components such as the Storage and the Join in the Fibonacci design in Fig.1 (left-column). For complex, nondeterministic, or data-driven components, the run time and space limitations of underlying tools may necessitate priming ARCtimer with a starter set of timing constraints and using ARCtimer to complete the set.

The subsections below explain each step in more detail.

3.1 ARCtimer Step 1— Handshake Component

A handshake component responds to the full and empty state of its channels, as we illustrated earlier in Subsection 2.1 for the Storage and the Join components in the Fibonacci design.

The circuit-level representations for full and empty channels depend on the variant of the handshake protocol used. Many circuit families, including Click^[14], Micropipeline^[5], and Mousetrap^[13], use a two-phase

non-return-to-zero (non-RTZ) protocol with separate request and acknowledge wires to encode full or empty. GasP uses a two-phase return-to-zero (RTZ) protocol^[9-10] with a single statewire to represent full or empty. Fig.2 shows the default representations for full and empty in two-phase non-RTZ and two-phase RTZ handshake protocols.

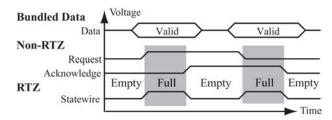


Fig.2. Default state representations for full and empty channels in two-phase non-RTZ and RTZ handshake protocols with bundled data. A channel with non-RTZ protocol is engaged in a handshake, i.e., it is full, when its request and acknowledge differ. A channel with RTZ protocol is full when its statewire is high. During the handshake, i.e., when the channel is full, the data must be valid and remain stable.

In general, the control logic of a handshake component is an AND function of the conditions necessary for it to act. Complex handshake components may have multiple such AND functions to guard different actions. The Click Storage component in Fig.1 (center-columntop) has one such AND function — labeled and2.

The response of a handshake component usually changes the state of one or more of the channels to which it responded. Many components drain full incoming channels and fill empty outgoing channels. Thus, there is a feedback loop from channel state to component action to channel state. The Click Storage component in Fig.1 (center-column-top) has two such loops: one for channel in1 from in1_R through gates xor_in1 , and2, FF to $in1_A$; another for channel out1 from out1_A through gates $xnor_out1$, and2, FF to $out1_R$.

The AND function coordinates the two loops and makes the Click Storage component "act". The component's gate-level actions are similar but more refined than its GUI-level actions described in Subsection 2.1. The component acts when in1 is full $(in1_R \neq in1_A)$ and out1 is empty $(out1_R = out1_A)$ — see Fig.2. When detected, these cause rising transitions on xor_in1 and $xnor_out1$ that in turn cause AND function and2 to rise. A rising transition on and2 clocks the

[®] We use the term "framework" because we already reserved the term "system" for large-scale designs, and because the term "flow" is often associated with automatic solutions and we seek to avoid that connotation.

edge-triggered flipflops and starts three actions concurrently:

- FF_D copies data from $in1_D$ to $out1_D$;
- FF inverts $in1_A$, thus draining in1;
- FF also inverts $out1_R$, thus filling out1.

The now empty in1 and the now full out1 reset xor_in1 and $xnor_out1$ to low, each of which resets and2 to low, thus bringing the Click Storage circuit back to an initial state where it can coordinate the next full in1 and empty out1 handshakes.

We initialized the Click Storage circuit in the Design Library of Fig.1 (center-column-top) with all channels being empty. All its signals have a logical value of 0, except for the output of $xnor_out1$ and the D input of FF which are 1, as indicated.

This initial state in the Storage circuit matches the initial state in the compact Storage protocol description in Fig.1 (center-column-middle) and the grey-colored state 0 in the corresponding finite state machine expansion (right column).

One can choose various specification formalisms to describe the protocol behavior of a single handshake component or of a self-timed network of handshake components. Dialects of Communicating Sequential Processes (CSP), sometimes called Communicating Hardware Processes (CHP), are very popular^[6,8]. The Calculus of Communicating Systems (CCS) forms the basis of the self-timed circuit verification work in [23, 26]. Signal Transition Graphs and Petri Nets form the basis of the self-timed circuit verification and synthesis work in [27-29].

The goal of this paper is merely to show how to verify single components. We consider here neither how to synthesize a component nor how to verify networks of them. This limited goal gives us the leisure of selecting a formalism whose specifications are both compact, i.e., short and easy to understand, and complete, i.e., fully delay-insensitive. We found a suitable formalism in the theory of Delay-Insensitive Algebra developed by [30-32]. Delay-Insensitive Algebra also underlies [33] which uses it to build a verification framework for self-timed circuits. Our goal is much simpler than any of the synthesis and verification work built on Delay-Insensitive Algebra. We merely seek compact and complete specifications that allow us to verify that a component's circuit has the same choices of action as specified by the component's protocol. We seek to avoid premature commitment to a verification tool.

Delay-Insensitive Algebra uses finite traces of events that specify not only safety properties, but also liveness properties that are crucial for distinguishing choices of action. It uses an interleaving semantics that represents parallel events by ordering them arbitrarily.

The protocol description in Fig.1 (center-column-middle) first identifies the signals coming into the Click Storage (input) and those going out (output). This information will be used to complete the compact description into a fully delay-insensitive one. Next come the handshake event orderings for the two channels. Each event is either a rising or a falling signal transition. Each channel of the Click Storage component starts with an event on its request signal, and thereafter alternates events on its request and acknowledge signals. This corresponds to the basic two-phase non-RTZ handshake communication protocol for an initially empty channel, illustrated in Fig.2. Last comes the protocol description P— a compact repetitive sequence of four consecutive input-output events:

$$P = in1_R; in1_A; out1_R; out1_A; P.$$

In this form, protocol P says that the Click Storage component must wait for input event $in1_R$ before it produces output event $in1_A$ followed by output event $out1_R$, after which it waits again until it receives another input event, namely $out1_A$, before it repeats the same protocol, P.

The delay-insensitive interpretation of P allows more behaviors. The interpretation is based on what is popularly known as the Foam Rubber Wrapper metaphor, a term for delay-insensitive communication introduced by the late Charles Molnar. The idea is that an event may be delayed for an arbitrary period of time when it travels between the sender and receiver components. Thus, an input event in an event sequence specified by P might have occurred as early as its generation or as late as its receipt, or anywhere in between. Hence, input events $in1_R$ and $out1_A$ in P may move to earlier positions in the sequence provided each input follows the previous output event on the same channel, as specified in the handshake event orderings. Likewise, output events $in1_A$ and $out1_R$ may move to later positions in the sequence provided each output precedes the next input event on the same channel.

We use tools developed for Delay-Insensitive Algebra in [32] to complete the compact protocol description expressed as P automatically into a fully delayinsensitive description expressed as the finite state machine in Fig.1 (right-column). Fig.3 repeats both descriptions.

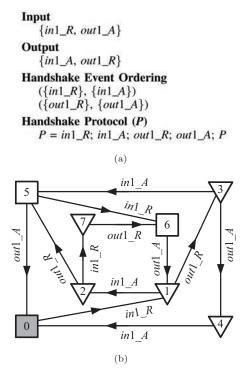


Fig.3. (a) Compact and (b) complete protocol specifications of a Click Storage component with a single incoming and a single outgoing handshake channel. The finite state machine (b) starts in state 0, colored grey. The triangle (∇) indicates a transient state. No matter the environment that it operates in, the component must exit a transient state. It can exit a transient state through an event on one of the state's outgoing arrows. The arrow points to the component's next state. The rectangle (\square) indicates a non-transient state. In some environments, the component will stay in such a state forever; in other environments, it exits the state by following one of the state's event-arrow pairs to the next state.

The finite state machine in Fig.3(b) describes the various event sequences and event choices at the pair of channel interfaces of the Storage component. It also describes the progress expectations at each state in an event sequence. The triangles (∇) denote transient states that may persist only for a finite time. Triangular states typically respond to handshake output events, which are controlled by the component. The underlying assumption is that the internal circuit actions leading up to the output event will finish within a finite amount of time. This is valid for most actions, with the possible exception of non-deterministic arbitration — absent from a Storage component. The rectangles (□) denote non-transient states that may persist forever. Rectangular states typically produce only input events — events controlled by the component's environment. The underlying assumption is that the environment might be lazy and never act. The finite state

machine constrains the component to exit a transient state within unbounded but finite time, but allows it to remain in a non-transient state forever.

Note that these descriptions can be used for any Storage component with single incoming and outgoing channels and two-phase non-RTZ handshakes. One can easily envision how to generalize both descriptions to arbitrary numbers of channels. Other handshake components, such as the Join in the Fibonacci design of Fig.1 (left-column-top), and even non-deterministic and data-driven components, also have relatively simple compact descriptions that are easy to understand^[32].

The combination of a compact protocol description, P, and tool automation to complete P into a fully delayinsensitive description helps avoid over-specifying components. Avoiding over-specification is important and harder than one might think. We inadvertently and repeatedly over-specified the handshake behavior of a component using the approach in [23, 26], which requires complete specifications in CCS without tool support to help make them.

Note:

It may be worthwhile to revisit and simplify the theory of Delay-Insensitive Algebra, "building it down" to be just barely expressive enough to describe compact protocols for single handshake components while preserving the ability to complete these descriptions automatically into fully delay-insensitive finite state machines as seen in Fig.3. The simplified theory would be easier to support with tooling and easier to re-use in other self-timed design and verification flows.

3.2 ARCtimer Step 2 — Model Checker

Fig.3 illustrates how one can model the protocol of a handshake component as a finite state machine. The machine serializes sequential as well as parallel events and captures the serialized behavior in event-based state transitions, state transition choices, and transient and non-transient states. Similar finite state machine descriptions can model gates, wires, the network of gates and wires that form the circuit of a handshake component, and even the timing constraints of a handshake component. Verifying that the component's circuit meets the component's protocol under the component's given set of timing constraints thus becomes a model checking task^[34].

What model checker should one use for this task? The two basic choices are a general-purpose model

This assumes that the gates and wires are well-designed, and goes back to designing circuits using the theory of Logical Effort^[4]
— see Section 1.

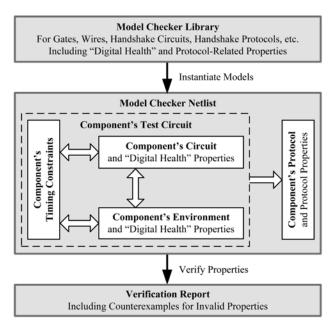
checker that is widely used or a model checker customized to fit the self-timed computation theory of one's choice. Analyze and Artist in [23, 26] are examples that use customized model checkers with a trace semantics and a CCS based logic conformance relation. They model and verify that the timing-constrained circuit meets the protocol. Process Spaces and FIREMAPS in [33, 35] are examples that use the theory of Delay-Insensitive Algebra for both the modeling and the model verification task.

A major advantage of a customized model checker is that the theory is already built into the model checker. For instance, a model checker built on Delay-Insensitive Algebra can use the finite state machine description in Fig.3(b) directly. On the other hand, a customized model checker tends to have few and highly specialized users and few test examples, and may be flawed by various subtle bugs that make it hard to use for new examples. A major advantage of a widely used general-purpose model checker is that it has many users and many diverse test examples, and thus its bugs tend to be discovered and repaired.

We experimented with both customized and general-purpose model checkers. We have found customized model checkers especially hard to use for modeling and verifying the protocols and circuits of non-deterministic and data-driven handshake components. Moreover, we mistrusted some of the verification results that we obtained. We resolved the difficulty in modeling the protocols by using formalisms and tools developed for Delay-Insensitive Algebra, as explained in Subsection 3.1. Other difficulties vanished with the use of a general-purpose model checker. General-purpose model checkers force one to indicate explicitly both what to verify and how to execute the various parts of a model. Although explicitness requires more work, it gives one full control over one's own experiments.

The experiments and code fragments reported in this paper are based on NuSMV^[36], a model checker that is freely available and has an active and diverse user community. NuSMV has helped us generate and verify timing constraints for widely different components with deterministic, non-deterministic, and data-driven handshake behaviors. The timing verification work in [37] also uses NuSMV but verifies fewer properties than we do, as we will explain in Subsections 3.2.1 and 3.2.2 and Section 4.

Fig.4 shows what a general-purpose model checker must have and do to verify a handshake component's circuit against its protocol under a given set of timing



Organization of the model checking task to verify, for a given handshake component, that the component's circuit in its environment and under its timing constraints satisfies both the gate-level "digital health" properties and the properties defined by the component's protocol. Examples of "digital health" are semimodularity, used later in this paper, and the absence of set-reset drive fights, which plays no role in this paper. The grey rectangle at the top represents the Model Checker Library - a translation of the Design Library in Fig.1 (center-column) into model checker lingo. Using the Model Checker Library, ARCtimer creates a Model Checker Netlist represented by the middle grey rectangle. The netlist connects single instances of the component's protocol, circuit, environment, and available timing constraints, as indicated by the white and broken-line rectangles and the white arrows. A white arrow follows the direction from a rectangle with models that create an event to a rectangle with models that respond to that event. All events in and between rectangles with horizontal text are interleaved using an asynchronous mode of operation. Events of rectangles with vertical text must be synchronized to corresponding events, which is achieved by operating them in synchronous mode. The model checker takes the Model Checker Netlist and first generates a corresponding finite state machine model with instantiated gate-level "digital health" and protocol-related properties for verification, and then it checks the properties. The grey rectangle at the bottom represents the verification report with a pass or fail indication per property and a counterexample of a computation path in the resulting finite state machine for each failing property.

constraints. Note that besides models for the circuit, protocol, and timing constraints, there is the component's environment — a model for the environment in which the component's circuit operates. We model the component's environment by providing a separate interface for each channel that responds to channel outputs in any of all the valid ways possible for that channel.

The following subsections give a more detailed explanation of Fig.4, including code fragments with NuSMV solutions.

3.2.1 Modeling the Component's Protocol

Fig.5 repeats the complete, fully delay-insensitive protocol specification of Fig.3(b) and shows its translation into NuSMV model checker lingo.

The translation is wrapped in a self-contained module, with the abbreviated name *protocol*, with formal parameter names for the handshake signals. The module's full name is

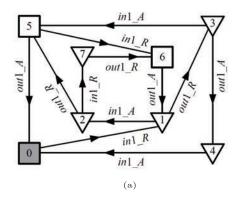
$$Click_Storage_1_In_1_Out_Protocol.$$

We store such modules in the Model Checker Library (see Fig.4).

The first part of the translation, up to line 26 in Fig.5, codes the states, initial state, and event-based state transitions of the protocol. Each translated state name begins with the letter s followed by the original state number, e.g., initial state 0 (Fig.5(a)) translates to s0 (Fig.5(b)). The original protocol specifications in Fig.3 specify only legal states and transitions, omitting illegal and irrelevant ones. However, the omissions must be coded. We code two types of error states to receive illegal handshake transitions: illegal channel outputs go to error OUT, and illegal channel inputs go to error IN. All other events, irrelevant to the protocol, preserve the protocol's state. The resulting code forms a monitor. It will be used to monitor the Component's Test Circuit — the sub-system inside the broken line in Fig.4 (middle) which holds the component's circuit, environment, and timing constraints.

To monitor the Component's Test Circuit, the protocol operates in synchronous mode, as we already mentioned in Fig.4. This means that the protocol's finite state machine code is executed in each execution step by the model checker. NuSMV uses the keyword TRANS in line 6 of Fig.5(b) to indicate that the next statement is to be executed in synchronous mode. The next statement, enclosed by the keywords case and esac in lines 7 and 26 respectively, is precisely the monitor code of the component's protocol in the rightmost white rectangle in Fig.4.

The purpose of monitoring the Component's Test Circuit is to annotate its behavior for verification. The verification is done by checking properties. The properties in lines 28–50 of Fig.5(b) specify what the protocol must see when it monitors the Component's Test Circuit.



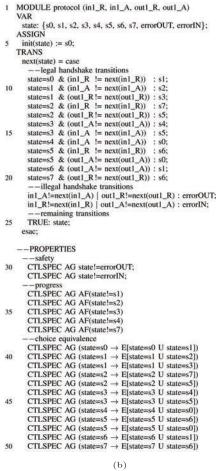


Fig.5. (a) Fully delay-insensitive protocol specification and (b) corresponding NuSMV model checker code. The first part of the code in lines 1–26 describes legal and illegal states and transitions. The Model Checker uses this part to monitor the subsystem with circuit, environment, and timing constraints. The second part in lines 28–50 describes the protocol properties for "what the monitor must see". *Note:* a NuSMV case statement gives higher priority to the guarded commands in earlier lines of the case statement.

The properties in the second part of the code, lines 28–50, are inherent in the protocol specification, and translated along with the rest of the code. The two

[®] Its un-abbreviated name says that the module has the protocol translation for a Click Storage component with one incoming and one outgoing channel.

safety properties in lines 30 and 31 allow only legal handshake behaviors. The five progress properties in lines 33–37 allow the five transient states to persist for only a finite time. The transient states correspond to the triangles (∇) in the original specification. The remaining choice equivalence properties spell out the choices of action that must be available to the observed sub-system to meet the protocol specification. These might be refined with additional event information, if needed. The structure of these properties is quite straightforward for the Click Storage component, but becomes more interesting for non-deterministic components.

The progress and choice equivalence properties are absent from the NuSMV based timing verification work in [37]. We will come back to this when we compare related work in Section 4.

3.2.2 Modeling the Circuit and Environment

Fig.6 repeats the gate-level Click Storage circuit and environment models in Fig.1 (right-column-top) and shows the corresponding gate-level NuSMV translation, using two gate models, *cgate* and *ff_posedge* that are defined in Fig.7.

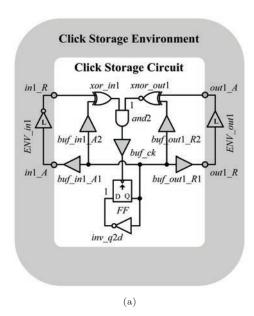
The two translations are wrapped in self-contained modules with formal parameter names to support the exchange of handshake and timing constraint signals. For this paper, we abbreviate the module names

 $Click_Storage_1_In_1_Out_Circuit,$

 $Click_Storage_1_In_1_Out_Environment$

to *circuit* and *environment*, respectively. These contain the code for the middle two white rectangles with horizontal text in Fig.4.

The Click Storage circuit shown in Fig.6(a) contains five more buffers than the original circuit description in the Design Library of Fig.1 (center-columntop). The extra buffers are colored in grey and named buf_in1_A1, buf_in1_A2, buf_out1_R1, buf_out1_R2, and buf_ck. The translation adds these buffers to delay wires and individual wire branches independently from gates. Buffers are necessary because the model checker ignores wire delays. Adding a buffer or inverter device to a logic wire connection makes that connection visible to the model checker as a device output with a device delay. It suffices to add buffers only to wires that branch out and to wires that clock edge-triggered flipflops. It is straightforward to adapt a compiler that



```
MODULE circuit (in1_R, out1_A)
   VAR
                 : process cgate (in1_R xor buf_in1_A2.val, f,f,f,f);
    xor in1
    xnor_out1
                   process cgate (out1_A xnor buf_out1_R2.val, t,f,f,f);
    and2
                   process cgate (xor in1.val & xnor out1.val, f.f.f.f);
                   process cgate (and2.val, f,f,f,f);
    buf ck
                   ff_posedge (buf_ck.val, inv_q2d.val, f);
    inv_q2d
                  process cgate (!FF.q, t,f,f,f);
    buf_in1_A1 : process cgate (FF.q, f,f,f,f);
    buf_in1_A2 : process cgate (FF.q, f,f,f,f);
    buf_out1_R1: process cgate (FF.q, f,f,f,f);
    buf_out1_R2: process cgate (FF.q, f,f,f,f);
   DEFINE
            := buf_in1_A1.val;
    in1_A
    out1_R := buf_out1_R1.val;
            := FALSE:
             := TRUE:
  FAIRNESS running
   MODULE environment (in1_A, out1_R)
    ENV_in1 : process cgate (!in1_A, f,t,f,f);
    ENV_out1: process cgate (out1_R, f,t,f,f);
25 DEFINE
    in1_R := ENV_in1.val;
    out1_A := ENV_out1.val;
            := FALSE;
             := TRUE;
30 FAIRNESS running
```

Fig.6. (a) Click Storage circuit and environment models from Fig.1 (right-column-top) with corresponding module definitions for the Model Checker Library (b) coded in NuSMV. In the picture, the gates for ENV_in1 and ENV_out1 contain the letter "L" to indicate that they are lazy. The code for cgate and ff_posedge follows in Fig.7.

(b)

generates the original circuit description to generate also the description for the model checker. The circuit description for the model checker also contains datapath signals $in1_D$ and $out1_D$ and datapath flipflop FF_D , which are omitted from Fig.6 because they are outside the scope of this paper.

```
MODULE cgate (set, init_val, lazy, stop_rise, stop_fall)
     val: boolean;
     semimodular: boolean;
   ASSIGN
     init(val)
                       := init_val;
     init(semimodular) := TRUE
     next(val)
                       := case
      (stop_rise & !val & set) | (stop_fall & val & !set) : val;
10
                                                        : {val, set};
      lazy
      TRUE
                                                        : set:
     esac;
   TRANS
     next(semimodular) = case
      ((!stop_rise & !val & set) | (!stop_fall & val & !set))
                 & next(val)=next(set) & next(val)=val : FALSE;
                                                       : semimodular:
     esac:
      -PROPERTIES for "digital health"
   CTLSPEC AG semimodular
   MODULE ff_posedge(ck, d, init_q)
   VAR
     q: boolean;
25 ASSIGN
     init(q) := init_q;
   TRANS
     next(q) = case
      !ck & next(ck) : d;
      TRUE
30
                     : q;
31
    esac:
```

Fig.7. Module definitions for *cgate* and *ff_posedge*. Earlier commands in a case statement have a higher priority. NuSMV uses the symbol "!" for logic negation.

Fig.6(b) shows the translated circuit module in lines 1–18 and the translated environment module in lines 21-30. Lines 3-12 describe the gate instances and their connections for the circuit. Lines 23 and 24 do the same for the environment. Most gates are instantiated as $process\ cgate(function, \ldots)$ where function is a Boolean logic combination of the module's parameters and outputs of other gates. The instances have the same names and logic functions as in Fig.6(a). For example, gate instance xor_in1 in line 3 computes the exclusive-OR of parameter $in1_R$ and $buf_in_A2.val$, the output of gate buf_in_A2 . Likewise, the positive edge-triggered flipflop instance FF in line 7 copies and stores the value on $inv_q 2d.val$ onto its output q whenever its clock input buf_ck.val changes from low (FALSE) to high (TRUE). The signal definitions in lines 14–17 and 26–29 following the keywords *DEFINE* serve to shorten and simplify various code fragments.

The operations of the circuit and its environment are monitored by the protocol, as explained in Subsection 3.2.1. Because we describe protocols with Delay-Insensitive Algebra, which uses an interleaving semantics, the protocol model interleaves its events. Thus, the protocol can interpret handshake events only when they arrive in sequence. Consequently, the circuit and its environment must interleave all handshake events because these are the events they share with the protocol. To simplify the overall execution, we chose to interleave not just the handshake events but all events generated by *cgate* instances in the circuit or its environment. NuSMV pairs the keywords *process* and *cgate* in lines 3–12 and 23–24 to indicate that the *cgate* instance is to be executed in asynchronous mode by interleaving its operations with those of other *process cgate* instances.

The asynchronous interleaving mode of operation comes with a cost of fairness conditions for selecting which process cgate operation to run next. The protocol assumes that most circuit operations take a finite time. It expects the circuit to generate a handshake output within a finite number of execution steps after receiving a handshake input from its environment. The NuSMV code for the protocol uses progress properties to formulate and verify these expectations — see lines 33–37 of Fig.5(b). To satisfy these progress properties, each process cgate instance in the module must be selected to run after an unbounded but finite number of execution steps. The NuSMV statements FAIRNESS running in lines 18 and 30 of Fig.6(b) enforce precisely that.

The remaining code details can be explained by examining the module definitions for *cgate* and *ff-posedge* in Fig.7.

The module definition of *cgate*, i.e., "combinational gate", follows in lines 1–20 of Fig.7. Each cgate takes an arbitrary Boolean combinational logic function through its first parameter, set. For example, the cgate for xor_in1 in line 3 of Fig.6(b) takes in1_R xor $buf_in1_A2.val$ — the exclusive-OR of Boolean signals $in1_R$ and $buf_in_A2.val$. The second parameter, init_val, contains the initial value of cgate output val, assigned in line 6 of Fig.7. For example, the output of $xnor_out1$ in line 4 of Fig.6(b) is initialized to TRUE, which corresponds to the value 1 indicated for the xnor_out1 output in Fig.6(a). When a cgate instance is selected to run, it evaluates its set function. Depending on the other input parameters in Fig.7, it either updates its output val with the set result (line 10 or 11) or does nothing (line 9 or 10). Only lazy or timing constrained *cgate* instances may do nothing.

⁽⁹⁾This simple mode of interleaving can be combined with a simultaneous mode of operation^[37] for internal gates that generate non-handshake events, allowing arbitrary subsets of these to operate simultaneously. Such a simultaneous mode of operation would, however, require tighter fairness conditions than the *FAIRNESS running* in lines 18 and 30 of Fig.6(b) in order to satisfy the protocol's progress properties in lines 33–37 of Fig.5(b).

A cgate is lazy if its third parameter, lazy, is TRUE. For example, both the Click Storage Environment gates ENV_in1 and ENV_out1 in lines 23 and 24 of Fig.6(b) are lazy. A lazy cgate has an arbitrary choice either to act by setting its output val to the result in set or to do nothing by keeping the old value of val. This non-deterministic choice is indicated in line 10 of Fig.7 by the curly brackets around val and set.

Timing constraints may prevent a *cgate* output transition from FALSE to TRUE (rise), from TRUE to FALSE (fall), or both. Output *val* cannot rise in line 9 of Fig.7 if the fourth parameter *stop_rise* is TRUE, and neither can it fall if the fifth parameter *stop_fall* is TRUE. In Subsection 3.3, we will discuss how timing constraints control the run-time values of *stop_rise* and *stop_fall* in the various *cgate* instances.

It is possible that a *cgate* instance, poised to have its output rise or fall, fails to be selected and do the output transition before a new set value arrives that disables the transition. For cgate instances used in selftimed circuits, the presence of a later set value overtaking an earlier one often indicates the presence of a race condition. We therefore flag such overtakings for later inspection. A variable with the name semimodular, initially TRUE (line 7), becomes FALSE at the first such overtaking (lines 15 and 16) when the next execution step no longer shows an enabled transition (next(val) = next(set)) but also shows no sign of having taken it (next(val) = val). The NuSMV model checker updates variable semimodular (lines 14-18) at each execution step, as indicated by the keyword TRANS in line 13. The "digital health" property in line 20 requires semimodular to be TRUE at all times, and flags any change to FALSE.

Variable semimodular in Fig.7 has been aptly named. Semimodularity is a well-known paradigm for designing self-timed digital circuits without hazards by insisting that digital signal changes occur before being disabled. One might call it the "no change left behind" paradigm. Introduced by Muller and Bartky^[38] and brought to the attention of a wider audience through Raymond Miller's 1965 book^[39] semimodularity formed the starting point of the first generation of self-timed circuit design tools^[27-28]. Though semimodularity is still an important paradigm for designing and verifying self-timed circuits, new design trends for fast, energyefficient self-timed circuits^[18-20,40] force it to share that position with relative timing^[41]. The NuSMV code in lines 14–18 of Fig.7 for updating the variable semimodular is based on a new definition of semimodularity for

timing constrained self-timed circuits, presented by us in [42].

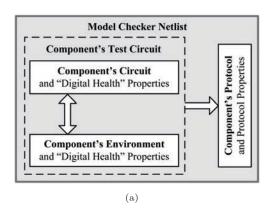
The module definition of ff-posedge in lines 22–31 of Fig.7 models a positive edge-triggered flipflop. The flipflop copies and stores the value of its second parameter, d, onto its output, q, whenever its first parameter, ck, changes from low (FALSE) to high (TRUE), as indicated in line 29. The value of output q is initialized through the third parameter, init-q (line 26). Instances of ff-posedge run each execution step, as indicated by the keyword TRANS in line 27.

To time and verify each ff-posedge instance, we pair it with a process cgate instance as its clock buffer. The clock buffer provides the timing flexibility in selecting when the flipflop acts. We verify the semimodular behavior of the clock buffer to ensure that all "clock" transitions issued by the and2 gate reach the flipflop (see Subsection 3.1 for a reminder on "clocking"). This explains the extra buffer buf-ck in Fig.6(a): it is the clock buffer for flipflop FF.

Gate models cate and ff_posedge in Fig.6 and Fig.7 have NuSMV code descriptions reminiscent of code descriptions in a hardware description language like Verilog. We chose to use a general gate model for cgate, capable of modeling all combinational gates in the Click Storage component. This is possible because each gate instantiated in the component's gate-level netlist in Fig.6(a) has a behavioral description of its Boolean logic function. When instantiated with the signals coming into the gate, this Boolean logic function becomes the set function of the corresponding cate instance in Fig.6(b). One could follow a similar approach for sequential gates and define a general gate model capable of modeling all sequential gates, as is done in [43]. We refrained from doing this here because the Click Storage component uses only one type of sequential gate — a positive edge-triggered flipflop. Instead of using a few general gate models, one could define a dedicated model for each gate with a different logic function, and connect the gates by connecting their signal names. This is done in [37]. Fig.6 would require eight such dedicated gate models: two for the lazy environment, and six for the circuit. Dedicated gate models produce a larger Model Checker Library to characterize, but they contain extra connectivity information that could be useful.

3.2.3 Instantiating the Model Checker Netlist

Fig.8 repeats the middle grey rectangle of Fig.4 with the Model Checker Netlist but omits the white rectangle for the component's timing constraints. It also shows the NuSMV translation with a single protocol, circuit, and environment instance for each. The keywords process in lines 4 and 5 indicate that the model checker will run the circuit and environment instances in asynchronous mode by interleaving their events. The FAIRNESS running command in line 11 insists that the event selection between the two instances be fair. The lack of keyword process in line 3 indicates that the protocol instance runs in synchronous mode. This matches the modes of operation specified earlier in Fig.4.



```
1 MODULE main
VAR
ComponentProtocol : protocol (in1_R, in1_A, out1_R, out1_A);
ComponentCircuit : process circuit (in1_R, out1_A);
5 ComponentEnvironment : process environment (in1_A, out1_R);
DEFINE
in1_R := ComponentEnvironment.in1_R;
in1_A := ComponentCircuit.in1_A;
out1_R := ComponentCircuit.out1_R;
10 out1_A := ComponentEnvironment.out1_A;
11 FAIRNESS running
```

Fig.8. (a) Copy of the model checker netlist in Fig.4 without timing constraints and (b) corresponding NuSMV code with one instance each of the component's protocol, circuit, and environment. The code for each instance is in Fig.5 and Fig.6.

(b)

In Subsection 3.3, we will verify the "digital health" and protocol properties in the code of Fig.8, analyze any failing properties, and generate timing constraints to correct the failures. In Subsection 3.4, we will revisit Fig.8 and upgrade its NuSMV code by adding the missing constraints.

3.3 ARCtimer Step 3 — Timing Patterns

When the model checker runs the code in Fig.8, it reports multiple failing properties. For each failing property, it gives a counterexample — a computation

path that fails that property. Failing properties expose delay sensitivities in the design. A counterexample not only exposes a delay sensitivity, but also contains "clues" about how to prevent it from becoming hazardous. These clues can be captured in a form suitable for verification and correction, and thus prevention.

There are various options available for capturing clues. For instance, Yoneda et al.^[44] assigned metric delay bounds to each gate in the circuit and its environment, capturing each clue as a tighter metric delay bound, and called this a timing constraint. Alternatively, a clue can be captured as a relative ordering of events and be called a chain constraint as in [33, 35], or a (relative) timing constraint as in [23, 26, 29, 45-46].

Here, we capture a clue as a relative ordering of events and call this a *relative timing constraint*, or simply *constraint*.

Analyzing a counterexample to capture the clue it contains always requires finite state machine analysis around the failing step. Many of the approaches referenced here, notably [26, 29, 44, 46-47], provide heuristics to capture the clue as a constraint and to generate the constraint automatically. These heuristics are, alas, tightly coupled to the underlying tools and theory and thus hard to transfer to other verification flows. (10)

To share understanding of what is involved in analyzing a counterexample, this paper analyzes the two counterexamples of Fig.9 for the netlist of Fig.8 — one failing a "digital health" property and the other failing a protocol property. Subsection 3.3.1 analyzes each counterexample, extracts its clues and formulates them as relative timing constraints. Subsection 3.3.2 shows a way to model these constraints.

It is well to remember that the generation of relative timing constraints comes early in the design process, as part of building the library of handshake components — the Design Library in Fig.1 (center-column). Once constraints are known and stored in the Design Library, they are used over and over again for every chip design. Thus, the time taken for constraint generation plays only a small role in the overall time from design to market. We therefore have the leisure to make the constraints understandable to the component's designer, and to increase their robustness to circuit modifications applied later in the design process. We do this by formulating the constraints as timing patterns, in support of the design patterns that the designer selected for

^{(19) (}See also Note on page 85 in Subsection 3.1) It may be worthwhile to revisit the existing heuristics on automatic generation of constraints from counterexamples and "build down" the surrounding theory to be just expressive enough for heuristic constraint generation. The extracted heuristics would be easier to support with tooling and easier to re-use elsewhere.

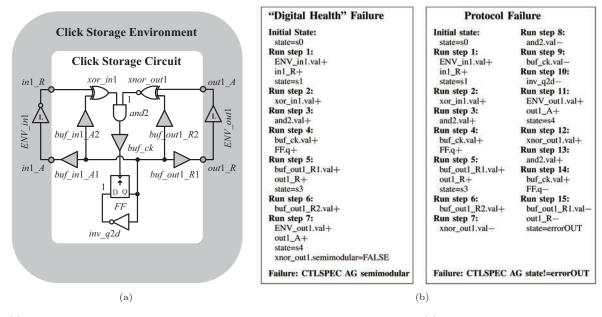


Fig.9. (a) Copy of the Click Storage circuit and environment coded in Fig.6 and Fig.7 and (b) two counterexamples showing a "digital health" failure for gate $xnor_out1$ and a failure in state s4 of the protocol (Fig.5) monitoring the circuit and environment. The counterexamples each describe a path of events through the circuit. An event is a rising or falling signal transition. The counterexamples indicate rising signal transitions by appending the symbol "+" to the signal name, like ENV_in1.val+ in step 1. They indicate falling transitions by appending the symbol "-", like out1_R- in step 15 of the path with the protocol failure.

the component's circuit and family. The highly general and highly robust timing patterns derived for simple components can form a starter set for *priming* complex components. More detail on timing patterns appears in Subsection 3.3.3.

3.3.1 Analyzing Counterexamples

Fig.9(b) shows two counterexamples for the NuSMV netlist in Fig.8. To ease following the paths in each counterexample, Fig.9(a) repeats the gate-level circuit diagram of the Click Storage Circuit and Environment. Both counterexamples describe a path of events starting from the initial state. State names, like s0 for the initial state, are filled in by the component's protocol—the vertical rectangle in the netlist diagram of Fig.8. The protocol description for the Click Storage component can be found in Fig.5.

The two counterexamples show that if gates and wires have arbitrary delays, it is harder to guarantee the simple operational descriptions of handshake components and handshake channel interfaces given in Subsection 3.1 and Fig.2.

The first six execution steps, Run step 1–6 in Fig.9(b), are the same in both counterexamples. In step 1, ENV_in1 raises $ENV_in1.val$. The rising transition is denoted by the symbol "+" at the end of $ENV_in1.val$. For a falling transition, we would have

used the symbol "—". Remember that a gate name with suffix ".val" denotes the gate's output (see Fig.6 and Fig.7). Because $ENV_in1.val$ is an alternative name for $in1_R$, this step changes the protocol state to s1. With $in1_R$ high and $in1_A$ still low, incoming channel in1 is now full. This is detected by gate xor_in whose output rises in step 2. With both its input signals high, AND function and2 now "acts" as follows. First, and2.val rises (step 3), and then clock buffer output $buf_ck.val$ rises and clocks flipflop FF, causing its output FF.q to rise (step 4). From here on, the ordering of execution steps depends on the delays of the logic gates in the feedback loops from FF.q back to buf_ck . There are four such feedback loops, two per channel on each side.

Both counterexamples focus on the two feedback loops at the out1 side. They show what happens when the two feedback loops are equally fast, and what happens when both are faster than the two feedback loops at the in1 side. The examples both next select to change buf_out1_R1 in step 5, raising buf_out1_R1.val and thus out1_R, which changes the protocol state to s3. Outgoing channel out1 is now empty. In step 6, both examples then raise buf_out1_R2.val, making gate xnor_out1 aware that out1 is empty by enabling xnor_out1.val to fall. In step 7, the two counterexamples diverge.

The example in the left box of Fig.9(b) selects ENV_out1 , raising $ENV_out1.val$ and thus $out1_A$, which changes the protocol state to s4. The change in $out1_A$ also makes channel out1 full and prevents $xnor_out1.val$ from falling before it took the opportunity to fall. This causes $xnor_out1.semimodular$ to become FALSE (lines 15 and 16 of Fig.7) which is flagged because the gate has failed the "digital health" property, called $CTLSPEC\ AG\ semimodular$ (line 20 of Fig.7).

A semimodularity failure like this could happen in a chip design if the internal path through the circuit, from FF.q via buf_out1_R2 to $xnor_out1$, were to take about the same time as the external path through the environment, from FF.q via buf_out1_R1 to $xnor_out1$. Were this to happen, it would render exclusive-NOR gate xnor_out1 useless as a detector of full and empty channel states, thus defeating the handshake protocol on out1. To differentiate a full channel from an empty channel, xnor_out1 must have enough time to receive and respond to the internal representation for $out1_R$, as captured by buf_out1_R2 , before the environment responds with a next state change through out1_A. This is the clue we are seeking. Given that both inputs for buf_out1_R1 and buf_out1_R2 start at FF.q, or even at the AND function and 2.val before that, we can capture this clue in the counterexample in one of the following two ways.

• After FF.q rises, xnor_out1.val must fall before out1_A rises. Following the notation of [23, 37], we denote this as:

$$FF.q+ \rightarrow xnor_out1.val- < out1_A+.$$

If ¬FF.q holds while and2.val rises, then subsequently xnor_out1.val must fall before out1_A rises — denoted as:

```
(\neg FF.q \land and 2.val +)
\rightarrow xnor\_out 1.val - < out 1\_A +.
```

The second formulation of the captured clue matches relative timing constraint rt3 in Fig.10(b). A similar counterexample exists for the case that FF.q holds while and2.val rises, leading to rt4. Two more such counterexamples can be found by exchanging the two feedback loops at channel out1's side for the two feedback loops at channel in1's side. The four relative timing constraints rt1 to rt4 in Fig.10(b) block all such counterexamples.

Semimodularity failures are easy to solve: instead of disabling the transition, take it! This simple heuristic, however, tends to push the semimodularity failure to the next gate, just as a snow plow pushes snow elsewhere. This happens for instance between rt7-rt8 and rt9 in Fig.10(b), each of which solves a semimodularity failure. Constraints rt7 and rt8 solve a semimodularity failure for gate and2 by pushing the failure to the next gate, buf_ck . Constraint rt9 solves the semimodularity

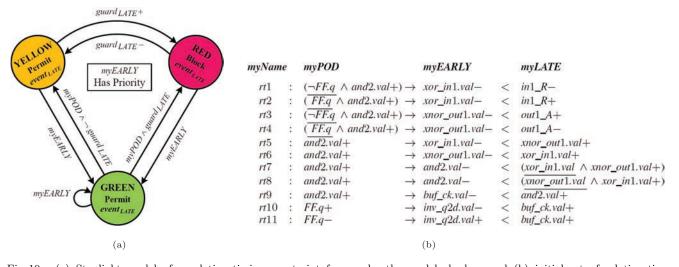


Fig. 10. (a) Stoplight model of a relative timing constraint for use by the model checker, and (b) initial set of relative timing constraints for the Click Storage component derived by failure analysis of counterexamples for the NuSMV model checker netlist in Fig.8. The failure analysis of the two counterexamples from Fig.9 in Subsection 3.3.1 gave us rt3 and rt5 — and implicitly rt1 to rt6. Constraint $myNAME: myPOD \rightarrow myEARLY < myLATE$ expresses that after myPOD, the computation encounters myEARLY before myLATE. The expressions myPOD, myEARLY, and myLATE formulate guarded events, as explained in the text of Subsection 3.3.2. The expressions for the guards are underlined. Rising events end with the symbol "+" and falling events end with the symbol "-".

failure for gate buf-ck by pushing the failure to FF, which does not register this type of failure, and thus the simple heuristic snow plow stops here. Relative timing constraints that merely push a semimodularity failure elsewhere fail to be appealing and intuitive to the designer of the component and are less robust to circuit modification applied later in the design process. We will come back to this in Subsection 3.3.3.

The counterexample in the right box of Fig.9(b) avoids the mistake of the first counterexample by taking the still-enabled transition $xnor_out1.val-$ (step 7). It continues by resetting the AND function and setting up the flipflop for the next handshake coordination (steps 8–10). So far so good. But then, it starts a second handshake on channel out1 (steps 11 and 12) while ignoring the still outstanding first handshake on in1- forgetting that it "takes two to tango". With $in1_R$ being high and $in1_A$ still being low, input channel in1 is still full and xor_in1 is still high. As a result, the AND function "acts" prematurely (steps 13–15) and coordinates the first handshake on in1 with the second handshake on out1. This premature action of the AND function causes a protocol failure in step 15.

This second counterexample violates the core purpose of the Click Storage component, which is to coordinate exactly one incoming handshake with exactly one outgoing handshake and to repeat this for the successive handshakes on each channel. For one-to-one coordination, the AND function must know when a channel is willing to participate ("Shall we dance?") as well as when its participation is over ("Thank you!"). Each channel indicates its willingness to participate by raising the output of its exclusive-(N)OR gate, and each channel ends its participation by lowering this same output. After each action, both outputs must fall before either rises again. We capture this clue in the counterexample in the following way.

• When and2.val rises, then $xor_in1.val$ must fall before $xnor_out1.val$ rises. We denote this as: $and2.val+ \rightarrow xor_in1.val- < xnor_out1.val+$.

This formulation of the captured clue matches rt5 in Fig.10(b). The related constraint, rt6, avoids similar counterexamples for the reverse situation by preventing each handshake on in1 from outpacing its handshake partner on out1.

Solving protocol failures may be hard and require rules of thumb for designing self-timed circuits. For example, Cortadella $et\ al.^{[29]}$ conducted experiments with slow versus fast input events to guide the synthesis of

self-timed circuits. By presuming a slow environment, it may be possible to generate rt5 automatically from the second counterexample. We will come back to this in Subsection 3.3.3.

3.3.2 Modeling Relative Timing Constraints

The relative timing constraints in Fig.10(b) capture the clues from the various counterexamples generated by the model checker. The two counterexamples of Fig.9(b) gave us rt3 and rt5, and implicitly all six constraints, rt1 to rt6. The focus of the current subsection is to expose the structure and operation of all such relative timing constraints.

As mentioned in Subsection 2.4, relative timing constraints are the constraints between signals at the ends of paths that start at the same point — signals that must change in a pre-established sequence. Each relative timing constraint identifies the point where the paths split, called a point of divergence (POD) in [23, 37] — here we call it myPOD. Each constraint also indicates the two destinations, a pre-established "early" end point and a pre-established "late" end point — we call these myEARLY and myLATE, respectively. In addition, the constraint has a name, like rt1 in Fig.10(b) — we call this myNAME.

Our relative timing constraints have the following structure:

• $myNAME : myPOD \rightarrow myEARLY < myLATE$,

where

- myPOD abbreviates $guard_{POD} \wedge event_{POD}$,
 - $\circ~guard_{POD}$ is a guard, i.e.,
 - a logic expression with Boolean result,
 - event_{POD} is an event, i.e., a rising or falling signal;
- \bullet myPOD holds if and only if
 - \circ guard_{POD} holds,
 - \circ while $event_{POD}$ occurs;
- myEARLY and myLATE have similar structures:
 - \circ myEARLY is guard_{EARLY} \wedge event_{EARLY},
 - \circ myLATE is $guard_{LATE} \wedge event_{LATE}$.

The better to distinguish guards from events, we underline guards. We omit trivial guards, like TRUE. For instance, the guards for myPOD in rt5 to rt11 are omitted for this reason.

 $myNAME: myPOD \rightarrow myEARLY < myLATE$ says:

 \bullet if myPOD becomes valid,

- \bullet then myEARLY must become valid,
- \bullet before myLATE becomes valid.

One can use a constraint for analysis and report whether or not it is satisfied for all possible computation paths of the system. This is done, for instance, during static timing analysis (see Subsection 2.4). Alternatively, one can use a constraint as an actuator — a delay device that retards $event_{LATE}$ after myPOD becomes valid by blocking $event_{LATE}$ until myEARLY has become valid. The model checker uses constraints as actuators.

Our model checker's actuator model of constraint myNAME is a 3-state finite state machine extension of the 2-state version used in [37]. The three states in Fig.10(a) are necessary for modeling the non-trivial guards of myLATE in rt7 and rt8 of Fig.10(b). We name the three states GREEN, YELLOW, and RED.

Fig.10(a) shows the *stoplight* model that we use as the model checker's actuator view of a relative timing constraint. Both GREEN and YELLOW states permit $event_{LATE}$ to happen, while a RED state blocks $event_{LATE}$. Most constraints start in GREEN, as do rt1-rt11 in Fig.10(b), and proceed as follows.

- All constraints go to a GREEN state when myEARLY becomes valid, because the need to retard $event_{LATE}$ vanishes with the arrival of myEARLY.
- In GREEN, only myPOD can change the state, because myEARLY and myLATE matter only after myPOD becomes valid. The stoplight changes from GREEN to YELLOW if myPOD holds but $guard_{LATE}$ does not. Only instances of $event_{LATE}$ for which $guard_{LATE}$ holds need blocking. The state changes from GREEN to RED if both my-POD and $guard_{LATE}$ hold.
- Both YELLOW and RED states follow from the arrival of a valid myPOD but not yet a valid myEARLY.
- Before myEARLY becomes valid, changes in $guard_{LATE}$ change the state from YELLOW to RED, and vice versa. Such changing of the guard and the state happens in some computations for rt7 and rt8 in Fig.10(b). The stoplight state for rt7 or rt8 changes from RED, at myPOD, to YELLOW, by rt5 and rt6, and then back to RED if either $xor_in1.val+$ or $xnor_out1.val+$ occurs before and2.val-.

3.3.3 Deriving Timing Patterns

Failure analysis of the two counterexamples in Fig.9(b) of Subsection 3.3.1 gave us the first six relative timing constraints rt1-rt6 of Fig.10(b). Constraints rt1-rt6 are the weakest relative timing constraints required to prevent the failures exposed by the two counterexamples and similar examples. The remaining constraints are also the weakest relative timing constraints of their kind.

- Constraints rt7 and rt8 form the weakest relative timing constraints to maintain the "digital health" of gate and2 as a semimodular gate. They go as far as to permit a single rising and2 input after both inputs have gone low, before they require and2.val to fall.
- Constraint rt9 is the weakest relative timing constraint to maintain buf_ck's "digital health" as a semimodular gate.
- Constraints rt10 and rt11 are the weakest setup time constraints for positive edge-triggered flipflop FF.

One can explore

 $myNAME: myPOD \rightarrow myEARLY < myLATE$ expressions to get an idea which constraints are critical. One way to do this is to estimate the elapsed time between myLATE and myEARLY at full speed operation under reasonable gate delays and in a reasonable environment, e.g.,

- Assume gate delays equivalent to two inverter delays for X(N)OR, AND, FF. Assume zero delay for the grey buffers. Replace the component's environment in Fig.6(a) by two other Click Storage circuits, one on each channel. Assume maximally parallel operation no stalling.
- Under these assumptions, the cycle time for and2.val+ is 12 inverter delays, and the elapsed time from myEARLY to myLATE is four inverter delays for rt1-rt4 and rt7-rt8, six for rt5-rt6 and rt9, and nine for rt10-rt11.

With at least four inverter delays to spare in each constraint, these estimations indicate that the risk for violating a constraint is low and that none of the constraints rt1-rt11 is critical.

Constraints rt1-rt11 are the weakest possible constraints in part because they are tightly coupled to the

circuit. A tight coupling between constraints and circuit is useful if the chip uses exactly this circuit for each instance of the Click Storage component, which is unlikely. For example, a technology mapping tool might partition the AND gate into a NAND and inverter, and a layout tool might add clock buffers. With a NAND gate or extra clock buffers, constraints rt1-rt11, as formulated in Fig.10(b), no longer suffice because the gate names and connections have changed. To make the constraints suffice might require a grouping of gates in the new circuit and a mapping of group names back to the old circuit. This is common practice and not a problem in itself. The problem is that not all renamings ensure that rt1-rt11 still cover all the properties in the new circuit (see Fig.11).

Ensuring the renaming works for rt1-rt11 may require re-running the model checker on the new circuit. However, re-running the model checker would defeat the purpose of working with a Design Library of verified components and would put the timing verification framework, i.e., ARCtimer, in the critical design cycle of each chip. Our purpose holds to keep ARCtimer firmly in the early part of the design process.

To hold this purpose, the constraints must work regardless of circuit changes made during technology mapping or layout. Fig.11 shows that constraints rt1-rt11 fail this purpose.

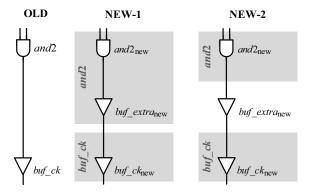


Fig.11. Click Storage sub-circuit from Fig.6, and two new post-layout versions with an extra buffer. Sub-circuit NEW-1 groups $and2_{\rm new}$ and $buf_extra_{\rm new}$ and identifies the group with and2 in OLD. The semimodular gate behavior of each gate is covered if the semimodularity of and2 is covered. Constraints rt7 and rt8 of Fig.10(b) cover the semimodularity of and2, and thus that of $and2_{\rm new}$ and $buf_extra_{\rm new}$ in NEW-1. The grouping and renamings for sub-circuit NEW-2, however, keep $buf_extra_{\rm new}$ isolated. Because $rt1_rt11$ are the weakest possible constraints for the original circuit with sub-circuit OLD, they fail to cover the semimodular gate behavior of $buf_extra_{\rm new}$ in NEW-2. Because the timing patterns p5 and p6 in Fig.12 cover the semimodular behavior of all gates from and2 through buf_ck , they cover the semimodular behavior of the intermediary gate, $buf_extra_{\rm new}$, in both NEW-1 and NEW-2.

In summary, we need general constraints that emphasize the circuit's intent rather than its structure.

The component's designer faces a similar issue when choosing appropriate structures for the component's circuit. To make the circuit work for every chip, he or she uses design patterns. The patterns work for most technology mappings and layout tools. We wish to solve circuit design and circuit timing in a similar way. We seek timing patterns that make the design patterns work, i.e., that ensure:

- the X(N)OR gates detect full and empty states,
- the AND function coordinates the handshakes,
- FF and $inv_{-}q2d$ flip the channel state.

Let us examine the initial constraints rt1-rt11 of Fig.10(b) to see which might work as patterns and which need generalizing:

- Constraints rt1-rt4 make the X(N)OR gates work, and do no more and no less than that they make fine patterns. Fig.12 rephrases them as p1 and p2.
- Constraints rt5 and rt6 make the AND function work by comparing the output signals of the X(N)OR gates. This comparison makes less sense for complex AND functions in components with more than one channel on each side. Requiring the outputs of all X(N)OR gates to fall before any channel input changes results in the more general constraints p3 and p4 in Fig.12 (top) and p (bottom).
- Constraints rt7-rt9 keep the AND function semimodular, but they do this by exposing the organization of the AND function all the way from gate and2 to the FF's clock input — a result of resolving semimodularity failures by pushing them out of the way. The slow environment presumed in Subsection 3.3.1 for rt5 and rt6 can be assumed again here to guarantee that there will be enough time to stabilize internal feedback loops up to FF's clock input before the channel inputs change. This assumption is formalized in p5 and p6 of Fig.12. Unlike rt7 and rt8, patterns p5 and p6 are robust to both post-layout design changes shown in Fig.11.
- Constraints rt10 and rt11 keep the FF with inv_q2d combination flipping, but can be generalized as patterns p7 and p8 of Fig.12 by assuming a slow environment.

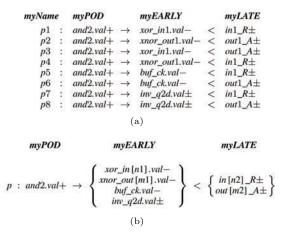


Fig.12. (a) Timing patterns replacing rt1-rt11 from Fig.10 and (b) parametrized timing patterns for N incoming and M outgoing channels ($0 < n1, n2 \le N$ and $0 < m1, m2 \le M$). Pattern p expresses that after myPOD, the computation must satisfy all myEARLY before any myLATE. Symbols "+," "-" and "±" at the end of a signal indicate a rising, falling, or either signal transition.

Note that each pattern in p1 to p8 of Fig.12 still leaves at least two inverter delays to spare under the earlier estimations for full speed operation, reasonable gate delays, and a reasonable environment. This indicates that the risk for violating one of these patterns is low and that none of them is critical.

The slow environment assumed above leads to a burst-mode operation $[^{48}]$ of the Click Storage component, where internal loops stabilize before new external channel inputs arrive. The burst-mode assumption is expressed most clearly in the parametrized pattern p of Fig.12. It is quite common in self-timed circuit design to assume that an external feedback loop through the component's environment is slow compared with an internal feedback loop in the component's circuit. Heuristics for automatic circuit synthesis or timing constraint generation often use such assumptions. There is no guarantee, however, that relative timing constraints generated on the basis of heuristics are sufficiently general to be stored in a Design Library for use in every chip design (see Fig.1).

The role of ARCtimer's step 3 is to take the initial timing constraints, obtained by human or automated failure analysis, and turn them into sufficiently general timing patterns.

3.4 Step 2 Revisited — Adding Timing Constraints

The double-headed arrow in Fig.1 (right-column), on the spiral between step 2 and step 3, indicates that we alternate these two steps. We first run the model

checker (step 2), and then we examine a few counterexamples and capture their clues in one or more relative timing constraints (step 3). Then we model the constraints, and re-run the model checker primed with these constraints. We examine a few counterexamples, and repeat. We alternate step 2 and step 3 until the model checker reports no further counterexamples. This alternation gave us constraints rt1-rt11 of Fig.10(b), from which we then derived timing patterns p1-p8 and p of Fig.12.

The purpose of this subsection is to illustrate how one can model such constraints in a general-purpose model checker. As before, we use the NuSMV model checker as example. Fig.13 expands the NuSMV Model Checker Netlist of Fig.8 without timing constraints to match the version shown in Fig.4 (middle) with p1 to p8 as the component's timing constraints. When the model checker runs the code in Fig.13, it reports no further counterexamples — all modeled properties are valid.

Module rt in lines 1–18 of Fig.13 models the state changes of the stoplight model of Fig.10(a) which is our model of a relative timing constraint. The parameters in line 1 with names eventPOD, eventEARLY, guardPOD, guardEARLY, and guardLATE represent $event_{POD}$, $event_{EARLY}$, $guard_{POD}$, $guard_{EARLY}$ and $guard_{LATE}$ defined earlier in Subsection 3.3.2 and used in Fig. 10 respectively. Note the absence of a parameter for $event_{LATE}$. The third parameter in line 1, $init_{rt}$, contains the initial stoplight state. The role of the last two parameters, xPOD and xEARLY, is to reduce the number of rt instances needed to code constraints. Parameter xPOD, when being TRUE, indicates that both rising and falling signal transitions count as events for myPOD. Parameter xEARLY indicates the same for myEARLY. The last two parameters make it possible to model $inv_{-}q2d.val\pm$ in p7 and p8 of Fig.12 with a single rt instance by making xEARLY TRUE (t) (see line 27).

The statement between the keywords case and esac in lines 7 and 14 is precisely the code for the stoplight's state changes. It is executed in synchronous mode, i.e., in each execution step by the model checker, as indicated by the keyword TRANS in line 6. This is consistent with the mode of execution indicated earlier in Fig.4 for the leftmost white rectangle with the name Component's Timing Constraints.

The signal, *stop*, defined in line 18 of Fig.13, is TRUE if and and only if the stoplight is RED.

The constraint's rt instances follow in lines 22–30,

```
MODULE rt (eventPOD, eventEARLY, init_rt, guardPOD, guardEARLY, guardLATE, xPOD, xEARLY)
    stoplight: {GREEN, YELLOW, RED};
   ASSIGN
    init(stoplight) := init_rt;
   TRANS
     next(stoplight) = case
      myEARLY
                                                    GREEN;
      stoplight=GREEN & myPOD & next(!guardLATE) : YELLOW;
      stoplight=GREEN & myPOD & next(guardLATE):
                                                    RED:
      stoplight=YELLOW & next(guardLATE)
                                                    RED:
      stoplight=RED & next(!guardLATE)
                                                    YELLOW:
      TRUE
                                                   : stoplight;
     esac:
15 DEFINE
               := guardPOD & ((xPOD & eventPOD!=next(eventPOD)) | (!eventPOD & next(eventPOD)));
     mvPOD
     myEARLY := guardEARLY & ((xEARLY & eventEARLY!=next(eventEARLY)) | (!eventEARLY & next(eventEARLY)));
18
    stop
               := (stoplight=RED);
21 MODULE circuit (in1_R, out1_A)
      - RELATIVE TIMING CONSTRAINTS
    p1p3: rt (and.val, !xor_in.val, GREEN, t,t,t,f,f);
    p2p4: rt (and.val, !xnor_out.val, GREEN, t,t,t,f,f);
     p5p6: rt (and.val, !ckbuf.val, GREEN, t,t,t,f,f);
     p7p8: rt (and.val, inv_q2d.val, GREEN, t,t,t,f,t);
   DEFINE
    30
   -- Insert lines 2 to 18 from MODULE circuit of Figure 6
34 MODULE environment (in1_A, out1_R, stop_in1_R_x, stop_out1_A_x)
   VAR
    ENV_in1: process cgate (!in1_A, f,t, stop_in1_R_x, stop_in1_R_x);
     ENV_out1: process cgate (out1_R, f,t, stop_out1_A_x, stop_out1_A_x);
    -- Insert lines 25 to 30 from MODULE environment of Figure 6
   MODULE main
   VAR
     ComponentProtocol
                           protocol (in1_R, in1_A, out1_R, out1_A);
     ComponentCircuit
                          : process circuit (in1_R, out1_A);
    ComponentEnvironment: process environment (in1_A, out1_R, stop_in1_R_x, stop_out1_A_x);
   DEFINE
     stop_in1_R_x := ComponentCircuit.stop_in1_R_x;
     stop_out1_A_x := ComponentCircuit.stop_out1_A_x;
   -- Insert lines 7 to 11 from MODULE main of Figure 8
```

Fig. 13. NuSMV model checker code changes for adding the relative timing constraints captured in patterns p1-p8 of Fig.12. The Model Checker Library adds the module definitions for protocol (Fig.5) and logic gates cgate and $ff_posedge$ (Fig.7). In NuSMV, earlier commands in a case statement have a higher priority, and the symbol "!" is used for logic negation.

in the code for the circuit module. Constraints that start in the same state and that use the same myPOD, myEARLY, and $guard_{LATE}$ have the same rt parameters in the NuSMV code, and can thus share an rt instance. For instance, patterns p1 and p3 share an rt instance in line 24, called p1p3. This is possible, despite the fact that the two patterns have different myLATE events. It is possible because the rt instances control the GREEN, YELLOW and RED stoplight states, but they do not block myLATE event. The cgate instance that drives the myLATE event, $event_{LATE}$, is the one that blocks the event.

For the model checker, we partitioned the stoplight

model of Fig.10(a) into a stoplight controller (rt) and a driver (cgate). Although Desai $et\ al.^{[37]}$ used a 2-state model instead of our 3-state stoplight model, their model checker solution uses exactly the same partition. The analogy with everyday stoplights and drivers makes this an obvious partition.

Just as multiple stoplights may force a driver to stop a vehicle, multiple rt instances may force a cgate to block a myLATE event. Take for instance relative timing constraints p1, p4, p5, and p7 of Fig.12. The constraints share myLATE event, $in1_R\pm$, and may thus each block it. Thus, in the model checker, each of the stop signals of the constraints' multiple rt in-

stances may block $in1_R\pm$. Line 29 of Fig.13 combines these separate stop signals into a single variable $stop_in1_R_x$, to simplify the remaining code. Likewise, line 30 combines the separate stop signals for myLATE event $out1_A\pm$ into a single variable $stop_out1_A_x$.

All events $in1_R\pm$ and $out1_A\pm$ are generated by the environment. Therefore, $stop_in1_R_x$ and $stop_out1_A_x$ must pass from the instantiated circuit to the instantiated environment through the parameter mechanism, as shown in lines 41–48 of Fig.13.⁽¹⁾

In lines 34–37, module environment passes the parameters to the appropriate cgate drivers, ENV_in1 and ENV_out1. Because stop_in1_R_x blocks the rising as well as the falling transitions of ENV_in1.val, it is passed to both the stop_rise and the stop_fall parameter slots for cgate ENV_in1 — making the cgate block any transition of ENV_in1.val if stop_in1_R_x is TRUE (line 9 of Fig.7). This is how timing constraints control the run-time values of stop_rise and stop_fall in the various cgate drivers of myLATE events.

It is straightforward to generate the NuSMV code changes in lines 21–49 of Fig.13 from the timing patterns in Fig.12. Module rt, in lines 1–18 of Fig.13, is a predefined module in ARCtimer's Model Checker Library for NuSMV (Fig.4), just like the modules for combinational logic gate cgate and for positive edgetriggered flipflop ff-posedge.

3.5 ARCtimer Step 4 — Static Timing Analysis

Subsection 3.3.3 ended step 3 "timing patterns" of Fig.1 (right-column-bottom) with a set of timing patterns p1-p8 and their parametrized version p (see Fig.12). This set is complete in terms of property coverage and sufficiently general to apply to every chip with a Click Storage component.

Subsection 3.5 takes p to step 4 "static timing analysis" of Fig.1 (center-column-bottom) by translating p's formula into the code for static timing analysis (STA). We store both p's formula,

 $p: myPOD \rightarrow myEARLY < myLATE$, and its STA code in the Design Library (2).

The first task for static timing analysis is to validate p, i.e., to validate that p's slowest early path

is faster than p's fastest late path in the chip's gatelevel netlist. This involves computing the maximum path delay, max_{EARLY} , of all paths from myPOD to myEARLY and the minimum path delay, min_{LATE} , from myPOD to myLATE, and validating that:

 $max_{EARLY} < (min_{LATE} + margin)$ for some delay margin.

The second task for static timing analysis is to repair the netlist in case the first task invalidates p. The iterative repair process described in Subsection 2.4 performs this second task. It finds the minimum delay value d to make p valid, given a delay insertion point in the netlist at which to insert d.

Calculating max_{EARLY} and min_{LATE} involves following the topological connections between gates and wires in the netlist, differentiating rising transitions from falling transitions where possible, and filling in gate and wire delays using lookup tables^[22-23,25,49-51]. Unfortunately, some STA tools cannot differentiate rising transitions from falling transitions, and many STA tools cut paths and loops at flipflops (see Subsection 2.4). As a result, most STA tools need guidance to know if a path passes through or bypasses a flipflop and to know which delay to use at asymmetric delay insertion points.

Various self-timed design groups have developed solutions to guide STA tools through a gate-level netlist with self-timed circuitry (see Subsection 2.4). The solutions usually involve pre-cut sub-paths that a conventional STA tool can handle. These pre-cut sub-paths are the result of a higher-level analysis of the netlist. The higher-level analysis is the most interesting part of any of these solutions, because it is the part that would remain necessary even if conventional STA tools were capable of doing the analysis without guidance.

The STA code stored in the Design Library does the higher-level analysis. It contains the algorithms to find paths and calculate path delays and to mark intermediary flipflops and other relevant *checkpoints* on the paths. Below, in Subsections 3.5.1–3.5.4, we indicate the most important decisions that we made to organize this STA code. These decisions complement the actual path cutting pragmatics described for instance in [22, 25, 50-51].

 $^{^{\}textcircled{1}}$ Some timing constraints exchange parameters in the reverse direction, from the environment to the circuit. For example, bundled data setup time constraints pass myPOD from the environment to the circuit (see footnote 3).

 $^{^{\}textcircled{12}}$ The STA code for non-relative-timing constraints, such as minimum clock pulse widths, can be stored, organized, and generated in a way similar to p.

⁽³⁾ We call these *checkpoints*, after the Berlin Wall's "Checkpoint Charlie" — the famous Cold War crossing point between East and West Berlin.

3.5.1 Fill in Crucial Semantic Details in Advance

We use the model checker and formal analysis to fill in behavioral details that a topological search cannot find.

3.5.2 Mimic the Modularity of the Self-Timed Design

Because the Design Library stores information by component, we must partition the STA code also by component. Our self-timed components communicate by handshakes over channels, as explained in Subsection 3.1 and Fig.2. Each handshake is marked by a pair of events, making the channel full and then empty, or vice versa. In Click, these events are marked by a transition on the request signal followed by a transition on the acknowledge signal, or vice versa. Each pair of handshake events partitions the paths in the netlist between two successive components.

Thus, although we store the main STA code for validating the component's timing constraints with the component, we can distribute the full code by storing the delay calculations for the other side of a partitioned path with the other component. (14)

The STA code uses the pair of handshake events to initiate an external delay calculation and return its results. This process may be recursive, because the STA code for the neighboring component may initiate subcalculations stored with further out neighboring components before it can complete its calculation.

We implement this using channel subroutine calls. Hence, in addition to STA code for validating its own timing constraint, each component must also store STA code for the channel subroutines for which it might receive calls.

3.5.3 Sequence the Calculations in a Sensible Way

Internal paths generally contribute less delay than paths that exit and enter the component via a hand-shake channel. Thus, it makes sense to start minimum path delay calculations with internal paths, and use the current minimum to cut off subsequent calculations including the channel subroutine calls introduced above.

3.5.4 Example

As an example, let us look at the decisions and STA code organization related to timing constraint p of Fig.12 and the corresponding STA calculations to validate $max_{EARLY} < (min_{LATE} + margin)$.

Regarding delay insertion points, we have chosen to repair p at the two myLATE events, by delaying signal changes on in[n2] R and out[m2] A, whichever applies. The two end signals make good repair points, because not only do they change exactly once per myPODmyLATE cycle, the minimum frequency for repair, but also their change covers all of the myEARLY events in each myPOD-myLATE cycle. The delay element must delay both rising and falling transitions because the direction of the change is irrelevant, as indicated by the symbol " \pm " in Fig.12. Also, as p's myLATEevents, $in[n2]_R$ and $out[m2]_A$ share the same set of myEARLY events. As a result, we can delay signal changes on $in[n2]_{-}R$ and $out[m2]_{-}A$ without creating circular repair dependencies. The lack of circular dependencies ensures that the repair process described in Subsection 2.4 will converge.

Timing constraint p has falling signal transitions for myEARLY events, and thus requires transitionaware static timing analysis. However, the only myEARLY event preventing a transition-agnostic analysis is buf_ck.val—. Unlike its transition-agnostic version $buf_ck.val\pm$, event $buf_ck.val-$ follows and 2.val+not immediately but only after $FF.q\pm$. As it happens, all p's myEARLY events follow and 2.val + after $FF.q\pm$. We can indicate this by adding $FF.q\pm$ between myPOD and myEARLY in p. The presence of $FF.q\pm$ makes it possible to focus on changes rather than specific transitions of myEARLY events — the transitions are implied, as the model checker can confirm. Fig.14 shows the updated version of p, with checkpoint $FF.q\pm$ and non-specific myEARLY event transitions. This is the version that we translate into STA code, using transition-agnostic calculations⁽¹⁵⁾.

From p itself, we can deduce that early paths end before any myLATE event and thus never go through a channel. Therefore, we can use transition-agnostic cal-

⁽⁴⁾Bundled data setup and hold time constraints use a similar partition based on different pairs of handshake events — between request and data signals versus acknowledge and data signals. See also footnote 3.

We chose and2.val+ as p's myPOD rather than $FF.q\pm$, because as the AND function of the Click Storage component, and2.val+ makes the component "act" more so than $FF.q\pm$. Moreover, alternative circuit implementations that split FF into separate flipflops for each channel^[52] require p to use and2.val+ as myPOD. Having said that, the Click Storage circuit in Fig.1 (right-column-top) can use $FF.q\pm$ as myPOD and thus, without inserting an additional checkpoint, avoid the need to differentiate rising from falling transitions in myEARLY. No matter whether one chooses to keep the STA code as general as possible by taking and2.val+ as myPOD or as simple as possible by taking $FF.q\pm$ as myPOD, the goal remains the same: to simplify the STA code using transition-agnostic path-finding and path-delay calculations where possible.

culations for max_{EARLY} restricted to paths internal to the module.

The min_{LATE} STA code for p calculates the minimum path delay for paths from myPOD to myLATE internal to the module. The code keeps track of any flipflop or other checkpoints that may need further preparation before the calculations can be handed over to conventional STA tools. Each time when the path subsequently exits and enters the module over a channel, the code inserts a channel subroutine call, and splits the calculation into the sum of three subcalculations: the original calculation up to the exit over the channel, the channel subroutine call, and the original calculation from the entry over the channel back into the module.

Each channel comes with STA code to fill in the delay of a channel subroutine call entering and exiting the Click Storage module. Each such channel subroutine calculates the minimum path delay for paths through the component from channel entry to channel exit.

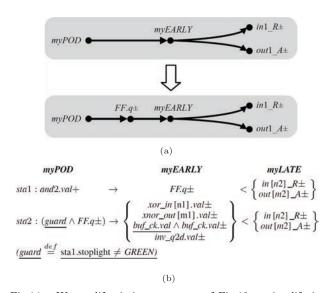


Fig.14. We modify timing pattern p of Fig.12 to simplify its STA code. Knowing that all p's myEARLY paths go through flipflop FF compensates the need to differentiate rising transitions from falling transitions in myEARLY. Subfigure (a) shows the event orderings specified by p before (top) and after (bottom) adding FF as intermediary checkpoint. Subfigure (b) shows the new constraints sta1 and sta2, after checkpoint insertion. Constraints sta1 and sta2 have been verified by using their NuSMV translations instead of those of p in lines 24–30 of Fig.13. The guard in myPOD of sta2 plays the role of the baton in a relay race, handing over the task of blocking myLATE from sta1 to sta2.

Our STA code calculations are conservative. They tend to ignore any guards, and focus only on the event changes in the relative timing constraint formulation of Subsection 3.3.2. This is possible because we compensate for missing details by adding checkpoints. Moreover, static timing validation is more forgiving than behavior-based timing verification: it suffices to satisfy $max_{EARLY} < (min_{LATE} + margin)$ even were the minimum and maximum delays to belong to false paths.

Note:

Signal names that we obtain from the model checker all specify gate outputs — never gate inputs. However, p's myEARLY and myLATE implicitly represent events that happen not just at the output of the gate but also in the wires branching out to each subsequent gate's input. We must code these events accordingly lest there be gaps in the coverage of p. The pseudorandom delay insertion test scenario described at the end of Subsection 2.4 might or might not detect such coverage gaps. Therefore, instead of looking for changes at p's myEARLY and myLATE output signals, the STA code looks for changes at the gate inputs connected to these signals. For example, instead of looking for $buf_ck.val\pm$, a change at the clock buffer output in Fig.1 (right-column-top), the STA code looks for $FF.ck\pm$, a change at the flipflop's clock input.

3.6 Summary for Timing Verification Framework

Our Design Library, Fig.1 (center-column), stores a set of handshake components for use in larger self-timed systems. For each component, the Design Library stores a circuit description, a protocol description, a description of the timing constraints for the circuit, and static timing analysis code to validate and enforce these constraints in the final system. The circuit and its timing constraints are known to follow the protocol properly because they have gone through the verification steps outlined here. Because these verification steps happen early in the design process, we have the leisure to apply an in-depth verification process.

We make use of a model checker as part of the verification process. The model checker verifies that each component, or rather its timing constrained circuit, obeys the protocol specified for its interface signals. The model checker also verifies the "digital health" of a component. "Digital health" includes such properties as semimodular gate behavior and as absence of set-reset drive fights, a "digital health" property not used in this paper but important for the verification of GasP components. The static timing analysis code covers additional timing constraints, such as minimum

clock pulse widths for all the edge-triggered flipflops in the Click circuit. The flipflop models in this paper are too abstract for the model checker to detect the need for such pulse width constraints.

In building the Design Library, we strive for modularity and generality. The Design Library is organized by component. Even the static timing analysis code generated in step 4 is partitioned over the components. For each handshake component, we seek circuit descriptions as well as protocol, constraint, and code descriptions that are understandable to the component's designer, easy to maintain, and robust to circuit modifications applied later in the design process. Where possible, the descriptions in the Design Library are parametrized to address a variable number of channels. Whenever we use the term pattern, as in design pattern or timing pattern, it is to emphasize the generality of that particular description.

4 Comparison to Related Work

Throughout this paper, we have identified related work in context. We have identified essential decisions and explained where, how, and why our decisions differ from those of others. For instance, in Subsection 2.4, we highlighted three static timing analysis (STA) decisions that one must make: where and when to insert delay to repair invalid timing constraints, and what STA engine to use. The purpose of Section 4 is to highlight where our key decisions are new or different.

One important choice is to select a general-purpose model checker rather than one specialized to the timing verification of self-timed circuits. The active and diverse user community of the NuSMV model checker that we use in this paper gave us high confidence that the software would be correct as well as enable us to control our experiments. The work reported in [37] also uses the NuSMV general-purpose model checker. Even so, model checkers developed specifically for timing verification of self-timed circuits — notably [26, 33] — have important value because of the new theories they founded and the new experiments they enabled. However, our experience with specialized model checkers for tool support has been a struggle due to hidden assumptions and hard to find bugs, possibly reinforced by the monolithic solution approach.

We model semimodular gate behavior and generate timing constraints that guarantee a gate's semimodular behavior if needed, as do [26, 29, 33, 37]. But we use a new definition of semimodularity, adapted for relative timing, which we first published in [42]. The new definition, coded in lines 14–18 of Fig.7, prevents blocked gate output transitions from causing semimodularity failures. The idea is simple: a transition that is blocked by a timing constraint is already disabled and therefore cannot be disabled further. Note that the general gate models that we use and share with [43] make it much easier to swap in a new definition of semimodularity than it would be, were we to use a dedicated model for each gate with a different logic function as is done in [23, 37].

Like [23, 29, 33, 37], we verify that a component, or rather its timing constrained circuit, obeys the protocol specified for its interface signals. This includes verifying that the component's handshake transitions are legal, as expressed by the safety properties in lines 30 and 31 of Fig.5(b). In our work and in [33], obeying the protocol also means that the circuit can make progress in certain states even if the environment fails to make progress, as expressed in lines 33–37 of Fig.5(b). Progress under a lazy environment is modeled in the theory of Delay-Insensitive Algebra, but not in the theory underlying [23, 29, 37]. Unlike others, we also verify that all reachable protocol scenarios remain available for implementation. This is expressed by the choice equivalence properties coded in lines 39–50 of Fig.5(b).

The timing constraints that we model and verify constrain the ordering of specific events that originate from a common start event. We formulate and name these constraints in a way similar to [23, 37], by specifying the common start event, and the constrained early and late events. The resulting event ordering specifications are called relative timing constraints, af-Because of their simple formulation, relative timing constraints are easy to model and add to an already existing netlist configuration in the model checker, as illustrated in Subsection 3.3.2 and Subsection 3.4. But the same formulations that are so simple to read, model, and verify can be difficult to translate for static timing analysis (STA). Translation into STA code may require one to specify intermediary checkpoints and corresponding events, as illustrated in Subsection 3.5 and Fig.14. The addition of checkpoint events makes a relative timing constraint look more like a chain constraint [33,35]. Chain constraints specify the paths over which the delays to the early and late events must be calculated. As such, chain constraints already contain most of the semantic details that we add in Subsection 3.5 to simplify STA code generation. Consequently, chain constraints are much easier to translate

into STA code than relative timing constraints. However, chain constraints are also much harder to model than relative timing constraints.

Fortunately, we seldom need to add more than a few checkpoints to simplify STA code generation. These checkpoints can be added systematically to existing relative timing constraints, using the stoplight model of Fig.10(a), as demonstrated in Fig.14. This 3-state model is new. It generalizes the 2-state model in [37] to guarded events — the guard indicates whether or not the event instance applies.

The key focus in this paper, more so than in any related work we have seen, is to ensure that not only the circuit of a handshake component but also its timing constraints and static timing analysis code are sufficiently general for use in a Design Library. This paper is silent about using timing constraints to guide synthesis and layout of the design or parts of it, as explored in, for instance, [23, 25, 53], but we anticipate that such extensions will follow a similar pattern.

5 Conclusions

This paper introduced ARCtimer, a framework for generating and verifying timing constraints for handshake components, as needed to make the component's gate-level circuit follow the component's handshake protocol. The component thus verified goes into a library for later system use. This library, the Design Library of Fig.1 (center-column), stores general descriptions, called patterns, of the component's circuit and protocol and timing constraints. The Design Library also stores static timing analysis code to validate and enforce the component's constraints in any self-timed system built using the library. Because the timing constraints ensure that each component faithfully follows its protocol, and because each protocol is delay insensitive, the resulting systems are delay insensitive. By constraining time locally, we free it globally - this hallmark of self-timed design established since Seitz' equipotential regions and self-timed signaling^[54] applies not only to designing and parsing self-timed systems but also to verifying and validating them, as this paper confirms.

We wrote this paper to help readers understand trade-offs and decisions. It explains where in the design flow a framework like ARCtimer fits. It identifies essential decision points, the choices one can make, what we and others chose, and why. Although this paper is not intended as a survey, it refers to many related studies

and discusses them in context. We encourage readers to reproduce our work and our results. To enable readers to do so, the paper provides high-level algorithmic descriptions where possible, as well as low-level details where we think it helps to have a starter set of code that is known to work. We show our NuSMV model checker code not only to give readers a head start, but also to indicate that it is not hard to generate such code automatically from the component information stored in the Design Library.

Last but not least, we call upon readers for their collaboration in moving this field forward. Many of to-day's self-timed design tools are monolithic. The time has come to make exchangeable theory and tool parts. This paper identifies three problem areas shared by all self-timed circuit families and thus prime areas for exchangeable solutions. The three problem areas are: static timing analysis with loops kept intact (Subsection 2.4), delay-insensitive protocol specifications (Subsection 3.1), and failure analysis heuristics to derive timing constraints (Subsection 3.3, footnote 10). This paper also identifies a solution approach to facilitate the exchange of theory and tools between self-timed circuit families by using the organizational discipline that binds them all: design patterns.

Acknowledgement We thank private and corporate sponsors of the Asynchronous Research Center (ARC) at Portland State University — without their support, this work would not be possible. We are fortunate to have the support and encouragement of Dean Renjeng Su at Portland State University and Dean Bin Hu at Lanzhou University. Special thanks go to Willem Mallon for the world-class compiler skills, experience in self-timed design, and wisdom he brought to the ARC. Willem not only built ARCwelder, a design compiler for self-timed systems whose development shaped our work, but also brought Delay-Insensitive Algebra to our attention. We owe much to his contributions. We thank Anping He's student at Lanzhou University, Chao Zhou, for automating the protocol translation for the NuSMV model checker. We thank also ARC students, Chris Cowan, Navaneeth Jamadagni, and Swetha Mettala Gilla for daily companionship, discussion, and laughter.

References

 Sawada J, Hunt W A Jr. Verification of FM9801: An out-oforder microprocessor model with speculative execution, exceptions, and program-modifying capability. Formal Methods in System Design, 2002, 20(2): 187-222.

- [2] Slobodová A, Davis J, Swords S, Hunt W A Jr. A flexible formal verification framework for industrial scale validation. In Proc. the 9th IEEE/ACM International Conference on Formal Methods and Models for Codesign (MEMOCODE), July 2011, pp.89-97.
- [3] Yan C, Ouchet F, Fesquet L, Morin-Allory K. Formal verification of C-element circuits. In Proc. the 17th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), April 2011, pp.55-64.
- [4] Sutherland I, Sproull B, Harris D. Logical Effort: Designing Fast CMOS Circuits. San Francisco, CA, USA: Morgan Kaufmann Publishers, 1999.
- [5] Sutherland I. Micropipelines. Communications of the ACM, 1989, 32(6): 720-738.
- [6] Sparsø J, Furber S (eds.). Principles of Asynchronous Circuit Design – A Systems Perspective. Dordrecht, The Netherlands: Kluwer Academic Publishers, 2001.
- [7] Edwards D, Bardsley A. Balsa: An asynchronous hardware synthesis language. The Computer Journal, 2002, 45(1): 12-18.
- [8] Beerel P A, Ozdag R O, Ferretti M. A Designer's Guide to Asynchronous VLSI. New York, NY, USA: Cambridge University Press, 2010.
- [9] Sutherland I, Fairbanks S. GasP: A minimal FIFO control. In Proc. the 7th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), March 2001, pp.46-53.
- [10] Sutherland I. GasP Circuits that Work. ECE 507 Research Seminar, Fall 2010. Asynchronous Research Center, Portland State University. http://arc.cecs.pdx.edu/fall10, Sept. 2015.
- [11] Martin A J, Nyström M. Asynchronous techniques for system-on-chip design. *Proceedings of the IEEE*, 2006, 94(6): 1089-1120.
- [12] Sheikh B R, Manohar R. Energy-efficient pipeline templates for high-performance asynchronous circuits. ACM Journal on Emerging Technologies in Computing Systems, 2011, 7(4): 19:1-19:26.
- [13] Singh M, Nowick S M. MOUSETRAP: High-speed transition-signaling asynchronous pipelines. *IEEE Trans*actions on Very Large Integration (VLSI) Systems, 2007, 15(6): 684-698.
- [14] Peeters A, te Beest F, de Wit M, Mallon W. Click elements: An implementation style for data-driven compilation. In Proc. the 16th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), May 2010, pp.3-14.
- [15] Scheffer L, Lavagno L, Martin G (eds.). Electronic Design Automation for Integrated Circuits Handbook, Volumes 1-2. Boca Raton, FL, USA: CRC Press and Taylor & Francis, 2006.
- [16] van Berkel K, Burgess R, Kessels J, Roncken M, Schalij F, Peeters A. Asynchronous circuits for low power: A DCC error corrector. *IEEE Design & Test of Computers*, 1994, 11(2): 22-32.
- [17] Kessels J, Marston P. Designing asynchronous standby circuits for a low-power pager. Proceedings of the IEEE, 1999, 87(2): 257-267.
- [18] Stevens K S, Rotem S, Ginosar R, Beerel P, Myers C J, Yun K Y, Kol R, Dike C, Roncken M. An asynchronous instruction length decoder. *IEEE Journal of Solid-State Circuits*, 2001, 36(2): 217-228.

- [19] Sheikh B R, Manohar R. An operand-optimized asynchronous IEEE 754 double-precision floating-point adder. In Proc. the 16th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), May 2010, pp.151-162.
- [20] Sheikh B R, Manohar R. An asynchronous floating-point multiplier. In Proc. the 18th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), May 2012, pp.89-96.
- [21] Sapatnekar S S. Chapter 6: Static timing analysis. In Electronic Design Automation for Integrated Circuits Handbook, Volume 2, Scheffer L, Lavagno L, Martin G (eds.), Boca Raton, FL, USA: CRC Press and Taylor & Francis, 2006.
- [22] Prakash M, Beerel P A. Static Timing Analysis of Template-Based Asynchronous Circuits. US Patent US 2009/0210841 A1, University of Southern California, August 20, 2009.
- [23] Stevens K S, Xu Y, Vij V. Characterization of asynchronous templates for integration into clocked CAD flows. In Proc. the 15th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), May 2009, pp.151-161.
- [24] Beerel P A, Dimou G D, Lines A M. Proteus: An ASIC flow for GHz asynchronous designs. *IEEE Design & Test of Computers*, 2011, 28(5): 36-51.
- [25] Vij V. Algorithms and methodology to design asynchronous circuits using synchronous CAD tools and flows [Ph.D. Thesis]. Electrical and Computer Engineering, The University of Utah, USA, 2013.
- [26] Xu Y. Algorithms for automatic generation of relative timing constraints [Ph.D. Thesis]. Electrical and Computer Engineering, The University of Utah, USA, 2011.
- [27] Meng T. Synchronization Design for Digital Systems. Norwell, MA, USA: Kluwer Academic Publishers, 1991.
- [28] Lavagno L, Sangiovanni-Vincentelli A. Algorithms for Synthesis and Testing of Asynchronous Circuits. Norwell, MA, USA: Kluwer Academic Publishers, 1993.
- [29] Cortadella J, Kishinevsky M, Kondratyev A, Lavagno L, Yakovlev A. Logic Synthesis of Asynchronous Controllers and Interfaces. Springer-Verlag, 2002.
- [30] Josephs M B, Udding J T. An algebra for delay-insensitive circuits. In Proc. the 2nd Computer Aided Verification (CAV), July 1991, pp.343-352.
- [31] Verhoeff T. A theory of delay-insensitive systems [Ph.D. Thesis]. Department of Mathematics and Computing Science, Eindhoven University of Technology, The Netherlands, 1994.
- [32] Mallon W C. Theories and tools for the design of delayinsensitive communicating processes [Ph.D. Thesis]. Mathematics and Natural Sciences, University of Groningen, The Netherlands, 2000.
- [33] Negulescu R. Process spaces and formal verification of asynchronous circuits [Ph.D. Thesis]. Computer Science, University of Waterloo, Canada, 1998.
- [34] Clarke E M, Grumberg O, Peled D A. Model Checking. Cambridge, MA, USA: The MIT Press, 1999.
- [35] Negulescu R, Peeters A. Verification of speed-dependences in single-rail handshake circuits. In Proc. the 4th IEEE International Symposium on Advanced Research in Asynchronous Circuits and Systems (ASYNC), March 30-April 2, 1998, pp.159-170.

- [36] Cavada R, Cimatti A, Jochim C A, Keighren G, Olivetti E, Pistore M, Roveri M, Tchaltsev A. NuSMV 2.4 User Manual. 2013. http://nusmv.fbk.eu/NuSMV/userman/v24/nusmv.pdf, Sept. 2015.
- [37] Desai K, Stevens K S, O'Leary J. Symbolic verification of timed asynchronous hardware protocols. In Proc. the IEEE Computer Society Annual Symposium on VLSI (ISVLSI), August 2013, pp.147-152.
- [38] Muller D E, Bartky W S. A theory of asynchronous circuits. In Proc. International Symposium on the Theory of Switching, April 1959, pp.204-243.
- [39] Miller R E. Chapters 9-10: Asynchronous switching networks & speed independent switching circuit theory. In Switching Theory Volume 2: Sequential Circuits and Machines, New York, USA: John Wiley & Sons, 1965.
- [40] Beerel P A, Roncken M E. Low power and energy efficient asynchronous design. *Journal of Low Power Electron*ics (*JOLPE*), 2007, 3(3): 234-253.
- [41] Stevens K S, Ginosar R, Rotem S. Relative timing. IEEE Transactions on Very Large Scale Integration (VLSI) Systems, 2003, 11(1): 129-140.
- [42] Park H, He A, Roncken M, Song X. Semi-modular delay model revisited in context of relative timing. *Electronics Letters*, 2015, 51(4): 332-334.
- [43] Alsayeg K, Morin-Allory K, Fesquet L. RAT-based formal verification of QDI asynchronous controllers. In Proc. Forum on Specification & Design Languages (FDL), September 2009, pp.1-6.
- [44] Yoneda T, Kitai T, Myers C. Automatic derivation of timing constraints by failure analysis. In Proc. the 14th International Conference on Computer Aided Verification (CAV), July 2002, pp.195-208.
- [45] Peña M A, Cortadella J, Kondratyev A, Pastor E. Formal verification of safety properties in timed circuits. In Proc. the 6th IEEE International Symposium on Advanced Research in Asynchronous Circuits and Systems (ASYNC), April 2000, pp.2-11.
- [46] Kim H, Beerel P A, Stevens K. Relative timing based verification of timed circuits and systems. In Proc. the 8th IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), April 2002, pp.115-124.
- [47] Xu Y, Stevens K S. Automatic synthesis of computation interference constraints for relative timing verification. In Proc. the 27th IEEE International Conference on Computer Design (ICCD), October 2009, pp.16-22.
- [48] Fuhrer R M, Nowick S M. Sequential Optimization of Asynchronous and Synchronous Finite-State Machines: Algorithms and Tools. Norwell, MA, USA: Kluwer Academic Publishers, 2001.
- [49] Prakash M. Library characterization and static timing analysis of asynchronous circuits [Master's Thesis]. Computer Engineering, University of Southern California, USA, December 2007.
- [50] Joshi P. Static timing analysis of GasP [Master's Thesis]. Electrical Engineering, University of Southern California, USA, December 2008.
- [51] Mettala Gilla S. Library characterization and static timing analysis of single-track circuits in GasP [Master's Thesis]. Electrical and Computer Engineering, Portland State University, USA, 2010.

- [52] Roncken M, Mettala Gilla S, Park H, Jamadagni N, Cowan C, Sutherland I. Naturalized communication and testing. In Proc. the 21st IEEE International Symposium on Asynchronous Circuits and Systems (ASYNC), May 2015, pp.77-84.
- [53] Iizuka M, Hamada N, Saito H, Yamaguchi R, Yoshinaga M. A tool set for the design of asynchronous circuits with bundled-data implementation. In Proc. the 29th IEEE International Conference on Computer Design (ICCD), October 2011, pp.78-83.
- [54] Seitz C L. Chapter 7: System timing. In *Introduction to VLSI Systems*, Mead C, Conway L (eds.), Boston, MA, USA: Addison-Wesley, 1980, pp.218-262.



Hoon Park is a Ph.D. candidate in the Department of Electrical and Computer Engineering, Portland State University. Hoon was born in Seoul, Korea, and received his B.S. degree in mechanical engineering from Pukyong National University in 2004. He received his M.S. degree in electrical and

computer engineering from Portland State University in 2007. He joined the Asynchronous Research Center in 2011 where he started focusing his research on verifying timing constraints for asynchronous circuits.



Anping He is a lecturer in the School of Information Science and Engineering, Lanzhou University. He began to study asynchronous systems and collaborate with the Asynchronous Research Center in 2010 when he visited Portland State University. His research interests include formal methods and

evaluation and validation of complex systems. His current research focuses on the design and verification of asynchronous circuits and systems.



Marly Roncken received her M.S. degree in mathematics and computer science from the University of Utrecht, the Netherlands, in 1985. From 1985 to 1997, she worked at Philips Research Laboratories, Eindhoven, where she was responsible for test operations and test research and development for asyn-

chronous circuits. In 1997, she joined Intel Corporation, USA, to focus on high-speed and low-power self-timed systems and on-chip communication. In 2009, she and Ivan Sutherland founded the Asynchronous Research Center at Portland State University. She was general chair of ASYNC 2007 and program chair of ASYNC 2002, ASYNC 2014, and MEMOCODE 2013.



Xiaoyu Song received his Ph.D. degree from the University of Pisa, Italy, 1992. From 1992 to 1998, he was on the faculty at the University of Montreal, Canada. He joined the Department of Electrical and Computer Engineering at Portland State University in 1998, where he is now a professor. He was

an editor of IEEE Transactions on VLSI Systems and IEEE Transactions on Circuits and Systems. He was awarded an Intel Faculty Fellowship from 2000 to 2005. His research interests include formal methods, embedded system design, and design automation and optimization.



Ivan Sutherland received his Ph.D. degree in electrical engineering from MIT in 1963. He holds the 1988 Turing Award from ACM and the 2012 Kyoto Prize. He is a member of the USA National Academy of Sciences and of the USA National Academy of Engineering and is a visiting scientist

in the Asynchronous Research Center at Portland State University.